## USER GUIDE

## Open eVision

Deep Learning Inspection Tools


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www.euresys.com

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## 1. Dealing with Pixel Containers and Files

### 1.1. Pixel Container Definition

## Images

Open eVision image objects contain image data that represents rectangular images.
Each image object has a data buffer, accessible via a pointer, where pixel values are stored contiguously, row by row.


## Image main parameters

An Open eVision image object has a rectangular array of pixels characterized by EBaseROI parameters.

- Width is the number of columns (pixels) per row of the image.
- Height is the number of rows of the image. (Maximum width / height is 32,767 (215-1) in Open eVision 32-bit, and 2,147,483,647 (231-1) in Open eVision 64-bit.)
- Size is the width and height.

The Plane parameter contains the number of color components. Gray-level images $=1$. Color images $=3$.

## Classes

Image and ROI classes derive from abstract class EBaseROI and inherit all its properties.


## Depth maps

A depth map is a way to represent a 3D object using a 2D grayscale image where each pixel in the image represents a 3D point.


The pixel coordinates are the representation of the $X$ and $Y$ coordinates of the point while the grayscale value of the pixel is a representation of the $Z$ coordinate of the point.

## Point clouds

A point cloud (https://en.wikipedia.org/wiki/Point_cloud) is an unstructured set of 3D points representing discrete positions on the surface of an object.


3D point clouds are produced by various 3D scanning techniques, such as Laser Triangulation, Time of Flight or Structured Lighting.

### 1.2. Pixel Container Types

## Reference

## Images

Several image types are supported according to their pixel types: black and white, gray levels, color, etc.

Easy.GetBestMatchinglmageType returns the best matching image type for a given file on disk.

| BW1 | 1-bit black and white images (8 pixels are stored in 1 byte) | EImageBW |
| :---: | :---: | :---: |
| BW8 | 8 -bit grayscale images (each pixel is stored in 1 byte) | EImageBW8 |
| BW16 | 16-bit grayscale images (each pixel is stored in 2 bytes) | EImageBW L $^{6}$ |
| BW32 | 32-bit grayscale images (each pixel is stored in 4 bytes) | EImageBW32 |
| C15 | 15-bit color images (each pixel is stored in 2 bytes). <br> Compatible with Microsoft ${ }^{\oplus}$ Windows RGB15 color images and MultiCam RGB15 format. | EImageC $\sim 5$ |


| C16 | 16-bit color images (each pixel is stored in 2 bytes). <br> Compatible with Microsoft ${ }^{\oplus}$ Windows RGB16 color images and MultiCam RGB16 format. | EImageC 6 |
| :---: | :---: | :---: |
| C24 | C24 images store 24-bit color images (each pixel is stored in 3 bytes). Compatible with Microsoft ${ }^{\text {® }}$ Windows RGB24 color images and MultiCam RGB24 format. | EImageC24 |
| C24A | C24A images store 32-bit color images (each pixel is stored in 4 bytes). Compatible with Microsoft ${ }^{\oplus}$ Windows RGB32 color images and MultiCam RGB32 format. | EImageC24A |

## Depth Maps

8 and 16-bit depth map values are stored in buffers compatible with the 2D Open eVision images.

| EDepth8 | 8-bit depth map (each pixel is stored in <br> 1 byte as an integer) | EDepthMap8 |
| :--- | :--- | :--- |
| EDepth16 | 16-bit depth map (each pixel is stored <br> in 2 bytes as a fixed point) | EDepthMap $\leftarrow 6$ |
| EDepth32f | 32-bit depth map (each pixel is stored <br> in 4 bytes as a float) | EDepthMap32f |

## Point Clouds

| Point Cloud | Set of points coordinates (stored as <br> float) | EPointCloud |
| :--- | :--- | :--- |

### 1.3. Supported Image File Types

## Reference

| Type | Description |
| :--- | :--- |
| BMP | Uncompressed image data format (Windows Bitmap Format) |
| JPEG | Lossy data compression standard issued by the Joint Photographic Expert <br> Group registered as ISO/IEC 10918-1. Compression irretrievably loses quality. <br> JFIFJPEG File Interchange Format |
| JPEG-2000 | Data compression standard issued by the Joint Photographic Expert Group <br> registered as ISO/IEC 15444-1 and ISO/IEC 15444-2. Open eVision supports <br> only lossy compression format, file format and code stream variants. |


| Type | Description |
| :--- | :--- |
|  | - code stream describes the image samples. <br> - file format includes meta-information such as image resolution and color <br> space. |
| PNG | Lossless data compression method (Portable Network Graphics). |
| Serialized | Euresys proprietary image file format obtained from the serialization of Open <br> eVision image objects. |
| TIFF | Tag Image File Format is currently controlled by Adobe Systems and uses the <br> LibTIFF third-party library to process images written for 5.0 or 6.0 TIFF |
|  | specification. <br> File save operations are lossless and use CCITT 1D compression for 1-bit <br> binary pixel types and LZW compression for all others. <br> File load operations support all TIFF variants listed in the LibTIFF <br> specification. |

### 1.4. Pixel and File Types Compatibility

## Depth map to image conversion

For 8- and 16-bit depth maps, the AsImage() method returns a compatible image object (respectively EImageBW8 and EImageBW-6) that can be used with Open eVision's 2D processing features.

## Pixel and file types compatibility

## Pixel access

The recommended method to access pixels is to use SetImagePtr and GetImagePtr to embed the image buffer access in your own code. See also Image Construction and Memory Allocation and Retrieving Pixel Values.
Use of the following methods should be limited because of the overhead incurred by each function call:

## Direct access

EROIBW8: :GetPixel and SetPixel methods are implemented in all images and ROI classes to read and write a pixel value at given coordinates. To scan all pixels of an image, you could run a double loop on the $X$ and $Y$ coordinates and use GetPixel or SetPixel each iteration, but this is not recommended.

## TIP

For performance reasons, these accessors should not be used when a significant number of pixels needs to be processed. When that is the case, retrieving the internal buffer pointer using GetBufferPtr() and iterating on the pointer is recommended.

## Quick Access to BW8 Pixels

In BW8 images, a call to EBW8PixelAccessor: :GetPixel or SetPixel will be faster than a direct EROIBW8::GetPixel or SetPixel.

## Supported structures

- EBWr, EBW8, EBW32
- $\mathrm{EC}_{\llcorner-5}$ (*), $\mathrm{EC}_{\llcorner-6}$ (*), EC 24 (*)
- EC24A
- EDepth8, EDepth $\curvearrowleft$, EDepth32f,
(*) These formats support RGB15 (5-5-5 bit packing), RGB16 (5-6-5 bit packing) and RGB32 (RGB + alpha channel) but they must be converted to/from EC24 using EasyImage: : Convert before any processing.


## NOTE

Transition with versions prior to eVision 6.5 should be seamless: image pixel types were defined using typedef of integral types, pixel values were treated as unsigned numbers and implicit conversion to/from previous types is provided.

## Pixel and File Type compatibility during Load or Save operations

| Type | BMP | JPEG | JPEG2000 | PNG | TIFF | Serialized |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| BW1 | Ok | N/A | N/A | Ok | Ok | Ok |
| BW8 | Ok | Ok | Ok | Ok | Ok | Ok |
| BW16 | N/A | N/A | Ok | Ok | $\begin{aligned} & \text { OK } \\ & (\star \star \star) \end{aligned}$ | Ok |
| BW32 | N/A | N/A | N/A | N/A | $\begin{aligned} & \text { Ok } \\ & (* * *) \end{aligned}$ | Ok |
| C15 | Ok | Ok (**) | Ok (**) | Ok (**) | Ok (**) | Ok |
| C16 | Ok | Ok (**) | Ok (**) | Ok (**) | Ok (**) | Ok |
| C24 | Ok | Ok | Ok | Ok | Ok (**) | Ok |
| C24A | Ok | N/A | N/A | Ok | N/A | Ok |
| Depth8 | Ok | Ok | Ok | Ok | Ok | Ok |


| Type | BMP | JPEG | JPEG2000 | PNG | TIFF | Serialized |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| Depth16 | N/A | N/A | Ok | Ok | Ok <br> $\left({ }^{* * *}\right)$ | Ok |
| Depth32f | N/A | N/A | N/A | N/A | N/A | Ok |

N/A: Not supported. An exception occurs if you use the combination.
Ok: Image integrity is preserved with no data loss (apart from JPEG and JPEG2000, lossy compression).
$\left(^{* *}\right)$ C15 and C16 formats are automatically converted into C24 during the save operation.
$\left(^{* * *}\right)$ BW16 and BW32 are not supported by Baseline TIFF readers.

### 1.5. Color Types

EISH: Intensity, Saturation, Hue color system.
ELAB: CIE Lightness, $\mathrm{a}^{*}$, $\mathrm{b}^{*}$ color system.
ELCH: Lightness, Chroma, Hue color system.
ELSH: Lightness, Saturation, Hue color system.
ELUV: CIE Lightness, $\mathrm{u}^{*}$, $\mathrm{v}^{*}$ color system.
ERGB: NTSC/PAL/SMPTE Red, Green, Blue color system.
EVSH: Value, Saturation, Hue color system.
EXYZ: CIE XYZ color system.
EYIQ: CCIR Luma, Inphase, Quadrature color system.
EYSH: CCIR Luma, Saturation, Hue color system.
EYUV: CCIR Luma, U Chroma, V Chroma color system.

## 2. Manipulating Pixels Containers and Files

### 2.1. Pixel Container File Save

## Images and depth maps

The Save method of an image or the SaveImage method of a depth map or a ZMap saves the image data of an image or of a depth map or a ZMap object into a file using two arguments:
$\square$ Path: path, file name and file name extension.
$\square$ Image File Type: if omitted, the file name extension is used.
Images bigger than 65,536 (either width or height) must be saved in Open eVision proprietary format.

Save throws an exception when:
$\square$ The requested image file format is incompatible with the image pixel types
$\square \quad$ The Auto file type selection method and the file name extension is not supported

## TIP

When saving a 16-bit depth map, the fixed point precision is lost and the pixels are considered as 16-bit integers.

## Image file type arguments

| Argument | Image File Type |
| :--- | :--- |
| EImageFileType_Auto(*) | Automatically determined by the filename extension. See below. |
| EImageFileType_Euresys | Open eVision Serialization. |
| EImageFileType_Bmp | Windows bitmap - BMP |
| EImageFileType_Jpeg | JPEG File Interchange Format - JFIF |
| EImageFileType_Jpeg2000 | JPEG 2000 File format/Code Stream -JPEG2000 |
| EImageFileType_Png | Portable Network Graphics - PNG |
| EImageFileType_Tiff | Tagged Image File Format - TIFF |
|  |  |
|  |  |

## Assigned image file type if argument is ImageFileType_Auto or missing

| File name extension(*) | Automatically assigned image file type |
| :--- | :--- |
| BMP | Windows Bitmap Format |
| JPEG, JPG | JPEG File Interchange Format - JFIF |
| JP2 | JPEG 2000 file format |
| J2K, J2C | JPEG 2000 Code Stream |
| PNG | Portable Network Graphics |
| TIFF, TIF | Tagged Image File Format |

(*) Case-insensitive.

## Saving JPEG and JPEG2000 lossy compressions

SaveJpeg and SaveJpeg2K specify the compression quality when saving compressed images. They have two arguments:
$\square$ Path: a string of characters including the path, filename, and file name extension.
$\square$ Compression quality of the image file, an integer value in range [0: 100].
SaveJpeg saves image data using JPEG File Interchange Format - JFIF.
SaveJpeg2K saves image data using JPEG 2000 File format.

## JPEG compression values

| JPEG compression | Description |
| :--- | :--- |
| JPEG_DEFAULT_QUALITY (-1) | Default quality (*) |
| 100 | Superb image quality, lowest compression factor |
| 75 | Good image quality ( $)$ |
| 50 | Normal image quality |
| 25 | Average image quality |
| 10 | Bad Image quality |

(*) The default quality corresponds to the good image quality (75).

## Representative JPEG 2000 compression quality values

| JPEG $\mathbf{2 0 0 0}$ compression | Description |
| :--- | :--- |
| -1 | Default quality (*) |
| 1 | Highest image quality, lowest compression factor |
| 16 | Good Image Quality (*) (16:1 rate) |
| 512 | Lowest image quality, highest compression factor |

(*) The default quality corresponds to the good image quality (16:1 rate).

## Saving point clouds

Use the following methods to save a point cloud in a specific format:
$\square$ EPointCloud: :Save: Open eVision proprietary file format.

- EPointCloud: :SaveCSV: CSV file.
- EPointCloud: :SaveOBJ: OBJ file.
- EPointCloud: :SavePCD: PCD file.
$\square$ EPointCloud: :SavePLY: PLY file.
- EPointCloud: :SaveXYZ: XYZ file.


## TIP

The PCD format is supported in ASCII and binary modes.

### 2.2. Pixel Container File Load

## Loading images and depth maps

- Use the Load method to load image data into an image object:
- It has one argument: the path: path, filename, and file name extension.
- File type is determined by the file format.
$\square$ The destination image is automatically resized according to the size of the image on disk.
- The Load method throws an exception when:
- File type identification fails
- File type is incompatible with pixel type of the image object


## TIP

Serialized image files of Open eVision 1.1 and newer are incompatible with serialized image files of previous Open eVision versions.

TIP
When loading a BW16 image (with integer values) in a depth map, the fixed point precision set in the depth map ( 0 by default) is left unchanged and used.

## Loading point clouds

Use the following methods to load a point cloud saved in a specific format:
$\square$ EPointCloud: : Load: Open eVision proprietary file format.

- EPointCloud: :LoadCSV: CSV file.
- EPointCloud: :LoadOBJ: OBJ file.
$\square$ EPointCloud: :LoadPCD: PCD file.
$\square$ EPointCloud: :LoadPLY: PLY file.
- EPointCloud: :LoadXYZ: XYZ file.


## TIP

- The PCD format is supported in ASCII and binary modes.
- The PLY is supported only in ASCII mode.


### 2.3. Memory Allocation

An image can be constructed with an internal or external memory allocation.

## Internal memory allocation

The image object dynamically allocates and deallocates a buffer.

- Memory management is transparent.
- When the image size changes, reallocation occurs.
- When an image object is destroyed, the buffer is deallocated.

To declare an image with internal memory allocation:
a. Construct an image object, for instance EImageBW8, either with width and height arguments, OR using the SetSize function.
b. Access a given pixel. There are several functions that do this. GetImagePtr returns a pointer to the first byte of the pixel at the given coordinates.

## External memory allocation

The user controls buffer allocation or links a third-party image in the memory buffer to an Open eVision image.
$\square \quad$ Image size and buffer address must be specified.
$\square$ When an image object is destroyed, the buffer is unaffected.

To declare an image with external memory allocation:
a. Declare an image object, for instance EImageBW8.
b. Create a suitably sized and aligned buffer (see Image Buffer).
c. Assign the buffer to the image with SetImagePtr.

## NOTE

If your buffer rows are not aligned on 4 bytes, you cannot use SetImagePtr. In that case, use InitializeFromUnalignedBuffer instead.
Please note, however, that this allocates the memory internally and copies the external buffer into the internal one instead of using the external one directly.

### 2.4. Image and Depth Map Buffer

Image and depth map pixels are stored contiguously, from left to right and from top row to bottom row, in Windows bitmap format (top-down DIB -device-independent bitmap-) into an associated buffer.

The buffer address is a pointer to the start address of the buffer, which contains the top left pixel of the image.


## Image buffer pitch

- Alignment must be a multiple of 4 bytes.
- Open eVision 1.2 onwards default pitch is 32 bytes for performance reasons (Open eVision 1.1.5 was 8 bytes).


## Memory layout

- EImageBWーstores 8 pixels in one byte.

Example memory layout of the first 2 pixels of a BW1 image buffer:

|  | Byte 0 | Byte 1 | ... | Increasing address |
| :---: | :---: | :---: | :---: | :---: |
| 0 | Pixel 0 | Pixel 8 |  |  |
| 1 | Pixel 1 | Pixel 9 |  |  |
| 2 | Pixel 2 | Pixel 10 |  |  |
| Bits 3 | Pixel 3 | ... |  |  |
| Bits $\frac{3}{4}$ | Pixel 4 |  |  |  |
| 5 | Pixel 5 |  |  |  |
| 6 | Pixel 6 |  |  |  |
| 7 | Pixel 7 |  |  |  |

- EImageBW8 and EDepthMap8 store each pixel in one byte.

Example memory layout of the first pixels of a BW8 image buffer:


- EImageBW $\llcorner$ 万 stores each pixel in a 16 -bit word (two bytes).

Example memory layout of the first pixels of a BW16 image buffer:


- EImageC -5 stores each pixel in 2 bytes. Each color component is coded with 5-bits.

The 16th bit is left unused.

Example memory layout of the first pixels of a C15 image buffer:


- EImageC $\operatorname{Lr}_{6}$ stores each pixel in 2 bytes. The first and third color components are coded with 5bits.
The second color component is coded with 6-bits.
Example memory layout of the first pixels of a C16 image buffer:

- EDepthMap -6 store each pixel in 2 bytes using a fixed point format.
- EImageC24 stores each pixel in 3 bytes. Each color component is coded with 8-bits.

Example memory layout of the first pixels of a C24 image buffer:


- EImageC24A stores each pixel in 4 bytes. Each color component is coded with 8-bits.

The alpha channel is also coded with 8-bits.
Example memory layout of the first pixels of a C24A image buffer:


- EDepthMap32f store each pixel in 4 bytes using a float format.


### 2.5. Image Coordinate Systems

The conventions below apply to all Open eVision functions and results.
$\square$ Pixel coordinates are usually given as integer numbers.
$\square$ Some results can use subpixel precision with real (floating point) numbers.
$\square$ Some exceptions apply and are documented per librarie.

## Integer coordinates

- The origin $(0,0)$ of the coordinate system is the upper left pixel of the image.
- The lower right pixel is (width-1, height-1).



## Real coordinates

- With floating point $(x, y)$ coordinates, the origin is the upper left corner of the upper left pixel.
- The first pixel area ranges in [0,1[ for $X$ and $Y$ axis.
- Coordinates greater or equal than the width or the height are outside the image.



### 2.6. Image Drawing and Overlay

- Drawing uses Windows GDI (Graphics Device Interface) system calls.
$\square$ MFC (Microsoft Foundation Class) applications normally use 0nDraw event handler to draw, where a pointer to a device context is available.
$\square$ Borland/CodeGear OWL or VCL use a Paint event handler.
- The color palette in 256-color display mode gives optimal rendering.
- Gray-level images can be improved using LUTs (LookUp Tables) (using histogram stretching techniques or pseudo-coloring).
- The zoom can be different horizontally and vertically.
- DrawFrameWithCurrentPen method draws a frame.
- Non-destructive overlaying drawing operations do not alter the image contents, such as MoveTo/LineTo.
- Destructive overlaying drawing operations alter the image contents by drawing inside the image such as Easy: :OpenImageGraphicContext. Gray-level [color] images can only receive a graylevel [color] overlay.


### 2.7. 3D Rendering of 2D Images

These images are viewed by rotating them around the $X$-axis, then the $Y$-axis.

## Gray 3D rendering

Easy: :Render3D prepares a 3-dimensional rendering where gray-level values are altitudes. Magnification factors in the three directions ( $\mathrm{X}=$ width, $\mathrm{Y}=$ height and $\mathrm{Z}=$ depth) can be given. The rendered image appears as independent dots whose size can be adjusted to make the surface more or less opaque.


3D rendering

## Color histogram 3D rendering

Easy: :RenderColorHistogram prepares a 3-dimensional rendering of a color image histogram. The pixels are drawn in the RGB space (not XY-plane) to show clustering and dispersion of RGB values.
This function can process pixels in other color systems (using EasyColor to convert), but the raw RGB image is required to display the pixels in their usual colors.

Magnification factors in all three directions ( $\mathrm{X}=$ red, $\mathrm{Y}=$ green and $\mathrm{Z}=$ blue) can be given.


Color histogram rendering

### 2.8. Vector Types and Main Properties

A vector is a one-dimensional array of pixels (taken from an image profile or contour).
EVector is the base class for all vectors. It contains all non-type-specific methods, mainly for counting elements and serialization.



| Index | Red | Green | Blue |
| :--- | :---: | :---: | :---: |
| 0 | 15 | 5 | 3 |
| 1 | 7 | 4 | 0 |
| 2 | 5 | 8 | 0 |
| 3 | 9 | 5 | 0 |
| 4 | 29 | 1 | 0 |
| 5 | 55 | 6 | 9 |
| 6 | 120 | 15 | 9 |
| 7 | 139 | 24 | 17 |
| 8 | 157 | 26 | 18 |
| 9 | 161 | 17 | 6 |
| 10 | 165 | 13 | 0 |
| 11 | 170 | 14 | 1 |

Profile in a C24 image, RGB values plot along profile and RGB values array (EC24Vector)

A vector manages an array of elements. Memory allocation is transparent, so vectors can be resized dynamically. Whenever a function uses a vector, the vector type, size and structure are automatically adjusted to suit the function needs.

The use of vectors is quite straightforward:

- To create a vector of the appropriate type:
$\square$ Use its constructor and preallocate elements if required.
- To fill a vector with values:
$\square$ Call the EVector: : Empty member to empty it.
$\square$ Call the EC24Vector: :AddElement member to add elements one by one.
$\square$ Use the indexing to access any element.
- To access a vector element, either for reading or writing:
$\square$ Use the brackets operator EC24Vector : :operator [].
- To determine the current number of elements:
$\square$ Use the EVector: :NumElements member.
- To draw the vector:
$\square$ A pixel vector is a plot of the element values as a function of the element index, so its graphical appearance depends on its type. You can draw a vector in a window. For legibility, the drawing should appear on a neutral background.
$\square \quad$ Drawing is done in the device context associated to the desired window. By default, curves are drawn in blue and annotations in black. You can define: graphicContext, width, height, originX, originY, color0, colorı and color2.
$\square$ The EC24Vector has three curves drawn instead of one, each corresponding to a color component. By default the red, blue and green pens are used.


## Vector types

- EBW8Vector: a sequence of gray-level pixel values, often extracted from an image profile (used by EasyImage::Lut, EasyImage::SetupEqualize, EasyImage: :ImageToLineSegment, EasyImage::LineSegmentToImage, EasyImage::ProfileDerivative...).


Graphical representation of an EBW8Vector (see Draw method)

- EBWL6Vector: a sequence of gray-level pixel values, using an extended range (16 bits), mainly for intermediate computations.



## Graphical representation of an EBW $\llcorner$ GVector

- EBW32Vector: a sequence of gray-level pixel values, using an extended range (32 bits), mainly for intermediate computations
(used in EasyImage: :ProjectOnARow, EasyImage: :Project0nAColumn, ...).


Graphical representation of an EBW32Vector

- EC24Vector: a sequence of color pixel values, often extracted from an image profile (used by EasyImage::ImageToLineSegment, EasyImage::LineSegmentToImage, EasyImage::ProfileDerivative, ...).


Graphical representation of an EC24Vector

- EBW8PathVector: a sequence of gray-level pixel values, extracted from an image profile or contour, with corresponding pixel coordinates
(used by EasyImage: :ImageToPath, EasyImage::PathToImage, ...).


Graphical representation of an EBW8PathVector (see Draw method)

- EBW 6 PathVector: a sequence of gray-level pixel values, extracted from an image profile or contour, with corresponding pixel coordinates
(used by EasyImage: :ImageToPath, EasyImage: :PathToImage, ...).


Graphical representation of an EBWL6PathVector (see Draw method)

- EC24PathVector: a sequence of color pixel values, extracted from an image profile or contour, with corresponding pixel coordinates
(used by EasyImage::ImageToPath, EasyImage: :PathToImage, ...).



## Graphical representation of an EC24PathVector (see Draw method)

- EBWHistogramVector: a sequence of frequency counts of pixels in a BW8 or BW16 image (used by EasyImage::IsodataThreshold, EasyImage::Histogram, EasyImage::AnalyseHistogram, EasyImage::SetupEqualize, ...).


Graphical representation of an EBWHistogramVector (see Draw method)

- EPathVector: a sequence of pixel coordinates. The corresponding pixels need not be contiguous
(used by EasyImage::PathToImage and EasyImage::Contour).



## Graphical representation of an EPathVector (see Draw method)

- EPeakVector: peaks found in an image profile
(used by EasyImage: :GetProfilePeaks).
- EColorVector: a description of colors (used by EasyColor::ClassAverages and EasyColor::ClassVariances).


### 2.9. ROI Main Properties

ROIs are defined by a width, a height, and origin $\times$ and y coordinates.
The origins are specified with respect to the top left corner in the parent image or ROI. The ROI must be wholly contained in its parent image.
The processing/analysis time of a BW1 ROI is faster if 0 rgX and Width are multiples of 8 .

## Save and load

You can save or load an ROI as a separate image, to be used as if it was a full image. The ROIs perform no memory allocation at all and never duplicate parts of their parent image, the parent image provides them with access to its image data.
The image size of the new file must match the size of the ROI being loaded into it. The image around the ROI remains unchanged.

## ROI Classes

An Open eVision ROI inherits parameters from the abstract class EBaseROI.
There are several ROI types, according to their pixel type. They have the same characteristics as the corresponding image types.

- EROIBW
- EROIBW8
- EROIBWL6
- EROIBW32
- EROIC-5
- EROIC-6
- EROIC24
- EROIC24A


## Attachment

An ROI must be attached to a parent (image/ROI) with parameters that set the parent, position and size, and these links are updated transparently, avoiding dangling pointers.
A normal image cannot be attached to another image or ROI.

## Nesting

Set and Get functions change or query the width, height and position of the origin of an ROI, with respect to its immediate or topmost parent image.

An image may accommodate an arbitrary number of ROIs, which can be nested in a hierarchical way. Moving the ROI also moves the embedded ROIs accordingly. The image/ROI classes provide several methods to traverse the hierarchy of ROIs associated with an image.


Nested ROIs: Two sub-ROIs attached to an ROI, itself attached to the parent image

## Cropping

CropToImage crops an ROI which is partially out of its image. The resized ROI never grows.
An exception is thrown if a function attempts to use an ROI that has limits that extend outside of the parents.

## NOTE

(In Open eVision 1.0.1 and earlier, an ROI was silently resized or repositioned when placed out of its image and sometimes grew. If ROI limits extended outside parents, they were silently resized to remain within parent limits.)

## Resizing and moving

ROIs can easily be resized and positioned by two functions and dragging handles:

- EBaseROI : :Drag adjusts the ROI coordinates while the cursor moves.
- EBaseRoI: :HitTest informs if the cursor is placed over a dragging handle.
- Once the handle is known, the cursor shape can be changed by an OnSetCursor MFC event handler. HitTest is unpredictable if called while dragging is in progress.
- HitTest can be used in an OnSetCursor MFC event handler to change the cursor shape, or before a dragging operation like OnLButtonDown, (or EvSetCursor and EvLButtonDown in Borland/CodeGear's OWL) (or FormMouseMove and FormMouseDown in Borland/CodeGear's VCL).


### 2.10. Arbitrarily Shaped ROI (ERegion)

See also: example: Inspecting Pads Using Regions / code snippets: ERegion

## Regions or arbitrarily shaped ROI

You define and use regions of interest (ROI) to restrict the area processed with your vision tool and to reduce and optimize the processing time.

In Open eVision:
$\square$ An ROI (EROIxxx class) designates a rectangular region of interest.
$\square$ A region (ERegion class) designates an arbitrarily shaped ROI. With regions, you can determine precisely which part of the image, down to a single pixel, is used for your processing.

Currently, only the following Open eVision methods support ERegions:

| Library | Method |
| :---: | :---: |
| Easylmage | EasyImage: :Threshold |
|  | EasyImage: :Copy |
|  | EasyImage: :ConvolKernel |
|  | EasyImage::ConvolSymmetricKernel |
|  | EasyImage::ConvolLowpassm |
|  | EasyImage::ConvolLowpass2 |
|  | EasyImage: :ConvolLowpass3 |
|  | EasyImage: :ConvolUniform |
|  | EasyImage: :ConvolGaussian |
|  | EasyImage::ConvolHighpass |
|  | EasyImage: : ConvolHighpass2 |
|  | EasyImage: : ConvolGradientX |
|  | EasyImage: :ConvolGradientY |
|  | EasyImage: :ConvolGradient |
|  | EasyImage: :ConvolSobelX |
|  | EasyImage: : ConvolSobelY |
|  | EasyImage: :ConvolSobel |
|  | EasyImage: :ConvolPrewittX |
|  | EasyImage: :ConvolPrewittY |
|  | EasyImage: : ConvolPrewitt |
|  | EasyImage: : ConvolRoberts |
|  | EasyImage: :ConvolLaplacianX |
|  | EasyImage::ConvolLaplacianY |
|  | EasyImage: : ConvolLaplacian8 |
|  | EasyImage::DilateBox |
|  | EasyImage::ErodeBox |
|  | EasyImage: :OpenBox |
|  | EasyImage::CloseBox |
|  | EasyImage: :WhiteTopHatBox |
|  | EasyImage: :BlackTopHatBox |
|  | EasyImage: :MorphoGradientBox |
|  | EasyImage::ErodeDisk |



TIP
In the future Open eVision releases, the support of ERegions will be gradually extended to all operators.

## Creating regions

Open eVision offers multiple ways to create regions, depending on the shape you need:
The ERegion is the base class for all regions and the most versatile. It encodes a region using a Run-Length Encoded (RLE) representation.
$\square \quad$ The RLE representation of a region is made of runs (horizontal, 1-pixel high slices).
$\square \quad$ The runs are stored in the form of their ordinate, starting abscissa and length.


## Run-Length Encoding of a circle-shaped region

To create a region, either:
$\square \quad$ Use one of the geometry-based region classes.
$\square$ Use the result of another tool, such as EasyFind, EasyMatch or EasyObject.
$\square$ Combine or modify other regions.

- Use a mask image.
$\square$ Directly provide the list of runs.


## Geometry-based regions

Geometry based regions are specialized classes of regions that are encompassed in simple geometries. Open eVision currently provides classes based on a rectangle, a circle, an ellipse or a polygon.
Use these classes to setup geometric regions and modify them with translation, rotation and scaling. The transformation operators return new regions, leaving the source object unchanged.

- ERectangleRegion
$\square$ The contour of an ERectangleRegion class is a rectangle.
$\square$ Define it using its center, width, height and angle.
$\square$ Alternatively, use an ERectangle instance, such as one returned by an ERectangleGauge instance.


Rectangle region separating a bar code from the background

## - ECircleRegion

$\square$ The contour of an ECircleRegion class is a circle.
$\square$ Define it using its center and radius or 3 non-aligned points.
$\square$ Alternatively, use an ECircle instance, such as one returned by an ECircleGauge instance.


Circle region encompassing the useful part of an X-Ray image

- EEllipseRegion
$\square$ The contour of an EEllipseRegion class is an ellipse.
$\square$ Define it using its center, long and short radius and angle.


Ellipse region encompassing a waffle

- EPolygonRegion
$\square$ The contour of an EPolygonRegion class is a polygon.
$\square$ It is constructed using the list of its vertices.


Polygon region encompassing a key

## Using the result of other tools

The ERegion class provides a set of specialized constructors to create regions from the results of another tool.
In a tool chain, these constructors restrict the processing of a tool to the area issued from the previous tool.


Open eVision provides constructors for the following tools:

- EasyFind: EFoundPattern
- EasyMatch: EMatchPosition
- EasyGauge: ECircle and ERectangle
- EasyObject: ECodedElement


## TIP

When compatible, Open eVision also provides specialized constructors for the geometry-based regions. For instance, ECircleRegion provides a constructor using an ECircle.

## Combining regions

Use the following operations to create a new region by combining existing regions:

- Union
$\square$ The ERegion::Union(const ERegion\&, const ERegion\&) method returns the region that is the addition of the two regions passed as arguments.


Union of 2 circles

- Intersection
$\square$ The ERegion: :Intersection(const ERegion\&, const ERegion\&) method returns the region that is the intersection of the two regions passed as argument.


Intersection of 2 circles

- Subtraction
$\square$ The ERegion::Subtraction(const ERegion\&, const ERegion\&) method returns the first region passed as argument after removing the second one.


Subtraction of 2 circles

## Morphological operations on regions



The initial arbitrary region used to illustrate the different morphological operations

- Grow
$\square$ The ERegion: :Grow(int radius) method returns a region that is the dilation of the region by a disk with a radius equals to the argument.


Grow of the arbitrary region

- Shrink
$\square$ The ERegion: :Shrink(int radius) method returns a region that is the erosion of the region by a disk with a radius equals to the argument.


Shrink of the arbitrary region

## - Contour

$\square$ The ERegion::Contour(int thickness, bool centered = true) method returns a region that is the contour of the region.


## Contour of the arbitrary region

## Free-hand drawing a region

- The ERegionFreeHandPainter class provides the methods that allow you to create a region by hand, using the mouse or any other user input method.
- The RegionFreeHand sample, available both in C++ and C\#, shows how to use this class to draw a region on an image.


## Using regions

The tools supporting regions provide methods that follow one of these conventions:
$\square$ Method(const EImage\& source, const ERegion\& region)

- Method(const EImage\& source, const ERegion\& region, EImage\& destination)


## NOTE

The source, the region and the destination must be compatible. It means that the region must at least partly fit in the source, and that source and destination must have the same size.

## Preparing the region

- Open eVision automatically prepares the regions when it applies them to an image, but this preparation can take some time.
- If you do not want your first call to a method to take longer than the next ones, you can prepare the region in advance by using the appropriate Prepare() method.
- To manually prepare the regions, adapt the internal RLE description to your images.


## Drawing regions

The ERegion classes provide several methods to display the regions:

- ERegion: : Draw() draws the region area, in a semi-transparent way, in the provided device context.
- ERegion: : DrawContour() draws the region contour in the provided device context.
- ERegion: :ToImage() renders the region as a mask into the provided destination image.
$\square$ You can configure the foreground and the background colors.
$\square$ If you initialized your image with a width and a height, Open eVision renders the region inside those bounds.
$\square$ If not, Open eVision resizes the image to contain the whole region.
$\square$ Use ToImage() to create masks for the Open eVision functions that support them.


## ERegions and EROIs

- The older EROI classes of Open eVision are compatible with the new regions.
- Some tools allow the usage of regions with source and/or destinations that are ERoi instead of EImage follow one of these conventions:
$\square$ Method(const ERoi\& source, const ERegion\& region)
- Method(const ERoi\& source, const ERegion\& region, ERoi\& destination)


## TIP

In that case, the coordinates used for the region are relative to the reduced ROI space instead of the whole image space .

## ERegion and 3D

- The new regions are compatible with the 2.5D representations of Easy3D (EDepthMap and EZMap).
- You can also reduce the domain of processing when using these classes.


### 2.11. Flexible Masks

## ROIs vs flexible masks

ROIs and masks restrict processing to part of an image:
$\square \quad$ "ROI Main Properties" on page 26 apply to all Open eVision functions. Using Regions of Interest accelerates processing by reducing the number of pixels. Open eVision supports hierarchically nested rectangular ROIs.
$\square$ Flexible Masks are recommended to process disconnected ROIs or non-rectangular shapes. They are supported by some EasyObject and Easylmage library functions.

## Flexible Masks

A flexible mask is a BW8 image with the same height and width as the source image. It contains shapes of areas that must be processed and ignored areas (that will not be considered during processing):

- All pixels of the flexible mask having a value of 0 define the ignored areas.
- All pixels of the flexible mask having any other value than 0 define the areas to be processed.


Source image


Associated mask


Processed masked image

A flexible mask can be generated by any application that outputs BW8 images and by some EasyObject and Easylmage functions.

## Flexible Masks in EasyImage

Code Snippets


Source image (left) and mask variable (right)

## Simple steps to use flexible masks in Easyimage

1. Call the functions from Easylmage that take an input mask as an argument. For instance, one can evaluate the average value of the pixels in the white layer and after in the black layer.
2. Display the results.


> Resulting image

## Easylmage Functions that support flexible masks

- EImageEncoder: : Encode has a flexible mask argument for BW1, BW8, BW16, and C24 source images.
- AutoThreshold.
- Histogram (function HistogramThreshold has no overload with mask argument).
- RmsNoise, SignalNoiseRatio.
- Overlay (no overload with mask argument for BW8 source images).
- ProjectOnAColumn, ProjectOnARow (Vector projection).
- ImageToLineSegment, ImageToPath (Vector profile).


## Flexible Masks in EasyObject

A flexible mask can be generated by any application that outputs BW8 images or uses the Open eVision image processing functions.

EasyObject can use flexible masks to restrict blob analysis to complex or disconnected shaped regions of the image.
If an object of interest has the same gray level as other regions of the image, you can define "keep" and "ignore" areas using flexible masks and Encode functions.

A flexible mask is a BW8 image with the same height and width as the source image.
$\square$ A pixel value of 0 in the flexible mask masks the corresponding source image pixel so it doesn't appear in the encoded image.
$\square$ Any other pixel value in the flexible mask causes the pixel to be encoded.

## EasyObject functions that create flexible masks



## 1) ECodedImage2::RenderMask: from a layer of an encoded image

1. To encode and extract a flexible mask, first construct a coded image from the source image.
2. Choose a segmentation method (for the image above the default method GrayscaleSingleThreshold is suitable).
3. Select the layer(s) of the coded image that should be encoded (i.e. white and black layers using minimum residue thresholding).
4. Make the mask image the desired size using mask. SetSize(sourceImage.GetWidth(),
sourceImage.GetHeight()).
5. Exploit the flexible mask as an argument to ECodedImage2: :RenderMask.


BW8 resulting image that can be used as a flexible mask

## 2) ECodedElement::RenderMask: from a blob or hole

1. Select the coded elements of interest.
2. Create a loop extracting a mask from selected coded elements of the coded image using ECodedElement::RenderMask.
3. Optionally, compute the feature value over each of these selected coded elements.


BW8 resulting image that can be used as a flexible mask

## 3) EObjectSelection::RenderMask: from a selection of blobs

EObjectSelection: :RenderMask can, for example, discard small objects resulting from noise.


BW8 resulting image that can be used as a flexible mask

## Example: Restrict the areas encoded by EasyObject



Find four circles (left) Flexible mask can isolate the central chip (right)

1. Declare a new ECodedImage2 object.
2. Setup variables: first declare source image and flexible mask, then load them.
3. Declare an EImageEncoder object and, if applicable, select the appropriate segmenter. Setup the segmenter and choose the appropriate layer(s) to encode.
4. Encode the source image. Encoding a layer with just the area in the flexible mask is then pretty straightforward.
We see that the circles are correctly segmented in the black layer with the grayscale single threshold segmenter:

5. Select all objects of the coded image.
6. Select objects of interest by filtering out objects that are too small.
7. Display the blob feature by iterating over the selected objects to display the chosen feature.

### 2.12. Profile

## Code Snippets

## Profile Sampling

A profile is a series of pixel values sampled along a line/path/contour in an image.

- EasyImage: :ImageToLineSegment copies the pixel values along a given line segment (arbitrarily oriented and wholly contained within the image) to a vector. The vector length is adjusted automatically. This function supports flexible masks.
- A path is a series of pixel coordinates stored in a vector.

EasyImage::ImageToPath copies the corresponding pixel values to the vector. This function supports flexible masks.

- A contour is a closed or not (connected) path, forming the boundary of an object. EasyImage: : Contour follows the contour of an object, and stores its constituent pixels values inside a profile vector.


## Profile Analysis

The profile can be processed to find peaks or transitions:

- A transition corresponds to an object edge (black to white or white to black). It can be detected by taking the first derivative of the signal (which transforms transitions (edges) into peaks) and looking for peaks in it.
EasyImage::ProfileDerivative computes the first derivative of a profile extracted from a graylevel image.
The EBW8 data type only handles unsigned values, so the derivative is shifted up by 128.
Values under [above] 128 correspond to negative [positive] derivative (decreasing [increasing] slope).
- A peak is the portion of the signal that is above [or below] a given threshold - the maximum or minimum of the signal. This may correspond to the crossing of a white or black line or thin feature. It is defined by its:
- Amplitude: difference between the threshold value and the max [or min] signal value.
- Area: surface between the signal curve and the horizontal line at the given threshold.

EasyImage::GetProfilePeaks detects max and min peaks in a gray-level profile. To eliminate false peaks due to noise, two selection criteria are used. The result is stored in a peaks vector.

## Profile Insertion Into an Image

EasyImage: :LineSegmentToImage copies the pixel values from a vector or constant to the pixels of a given line segment (arbitrarily oriented and wholly contained within the image).

EasyImage: : PathToImage copies the pixel values from a vector or a constant to the pixels of a given path.

## 3. Deep Learning Tools

## Deep Learning Tools - Inspecting Images with Deep Learning

## Purpose and Workflow

## Tools

The deep learning tools are based on deep convolutional neural networks (CNNs):

- EasyClassify classifies images into a predefined set of classes. Use this tool to identify a product in an image or to detect if the product is good or defective.
- EasySegment Supervised segments defects and/or various elements in images. In the supervised mode, the training images must be precisely annotated with their expected segmentation (also called the ground truth).
- EasySegment Unsupervised detects and segments defects in images. This tool works in an unsupervised way. This means that it is trained on good products only.

As you build only a model of what a good product is and not a model of what a defective product is:
$\square \quad$ The advantages are that the tool can detect and segment defects that are not in your dataset or that are unexpected and that it doesn't require to annotate the images with their expected segmentation (this can be very time consuming).
$\square$ The drawback is that the type of defects that the tool can detect and segment is more limited than when you build an explicit model of the defects.
$\square$ You can use EasySegment Unsupervised to produce a rough annotation of the images required by EasySegment Supervised.

- EasyLocate locates objects and/or defects in images. The neural network predicts the location and the label of the object and/or defect.
$\square$ The location of the object is represented by its bounding box.
$\square$ EasyLocate works well with partially occulted objects.
$\square$ You can use it for defect detection and counting applications.
$\square$ Compared to EasySegment, it detects two objects or defects with the same label and that are overlapping or touching each other as two different objects or defects and not as a single blob.

By opposition to traditional machine vision techniques, the deep learning tools do not require an explicit model of what to recognize and/or segment inside an image. Instead, they learn this model from a set of example images. Thus the deep learning tools can solve machine vision problems where an explicit model is too complex to build.

Specifications

|  | EasyClassify | EasySegment Unsupervised | EasySegment Supervised | EasyLocate |
| :---: | :---: | :---: | :---: | :---: |
| Minimum image size | $128 \times 128$ | $64 \times$ |  | $128 \times 128$ |
| Maximum image size | $1024 \times 1024$ | $10000 \times$ | 10000 | 500000 pixels (for ex. $707 \times 707$ for square image) |
| Best image size | $\begin{aligned} & 256 \times 256- \\ & 600 \times 600 \end{aligned}$ | n.a |  | n.a. |
| Number of channels | 1 or 3 (grayscale and color images) |  |  |  |
| Bit depth | 8 bits, 16 bits |  |  |  |
| Number of labels | 2-1000 | 2 (good and defective) |  |  |
| Minimum number of images per label | 2 | 1 for the good label 0 for the defective label |  |  |
| Supported formats | bmp, png, jpeg, j2k, tiff |  |  |  |

## TIP

To accelerate computations, we strongly recommend running the deep learning tools on a recent NVIDIA GPU. Refer to the section "Hardware Support (CPU/GPU)" on page 47 for installing the required NVIDIA CUDA and deep learning library.

## Workflow



To create an application based on the deep learning tools:

1. Capture a dataset of images representative of the problem you want to solve.

- The capture conditions must be as close as possible to the production conditions.
- Preferably, all images should have the same resolution.
- The number of images needed to obtain a good performance depends on the complexity of the task and the tool used.
- With EasyClassify, you can use the training with as few as 10 images per label. Nevertheless, complex tasks may require more than 100 images per label.
- With EasySegment Unsupervised, you can use less than 10 "good" images. Nevertheless, complex tasks may require more than 100 "good" images.
$\square$ With EasySegment Supervised, the required number of images depends on the size and the number of elements to segment in each image. You can use as few as 10 elements per label. Nevertheless, complex tasks may require more than 100 elements per label.
- With EasyLocate, the number of images depends on the number of objects/defects in the images. You can use as few as 10 objects per label. Nevertheless, complex tasks may require more than 100 objects per label.
- Please refer to the specifications of each tool for the constraints on the resolution and the number of images.

2. Manually label the images in the dataset with the different categories you want to recognize.

These categories depend on the tool:

- EasyClassify:
- Each image must correspond to one and only one category.
- There must be at least 2 categories.
- EasySegment Unsupervised:
- A single category for images of good samples.
- As many categories as you want (including none) for images of defective samples.
- EasySegment Supervised:
- You must annotate the pixels of the images with a ground truth segmentation
- There must be at least one segmentation label in addition to the Background label.
- EasyLocate:
- You must annotate the defects or the objects with a bounding box and a label.

Use the EClassificationDataset class to compile your labeled images.
3. Choose the deep learning tool that suits your needs.

All deep learning tools are child classes of the EDeepLearningTool class:

- EasyClassify: EClassifier class
- EasySegment: EUnsupervisedSegmenter and ESupervisedSegmenter classes.
- EasyLocate: ELocator class.

4. Train the deep learning tool on the dataset.
5. Apply the trained tool in production.

Each tool returns a specific object.

## Tools and Resources

## Deep Learning Studio

Deep Learning Studio is a graphical user interface that you can use to:
$\square$ Create datasets (load, label and segment images),
$\square$ Configure and visualize the data augmentation transformations,
$\square$ Train a deep learning tool,
$\square$ Analyze the performance of the tool,
$\square$ Apply the tool to new images.


TIP
The Deep Learning Studio is available in the installation folder of Open eVision.

## Resources and code snippets

- The Deep Learning Additional Resources package, separate from the Open eVision installer, provide several sample datasets and deep learning tools trained with these datasets:
$\square$ For EasyClassify: the MiniWaffle and Stone Tiles datasets
$\square$ For EasySegment Unsupervised: the Fabric dataset
$\square$ For EasySegment Supervised: the Coffee dataset
$\square$ For EasyLocate: the ElectronicComponentsBag and CeramicCapacitor datasets
- Some sample programs in the folder Sample Programs show how to train and use a deep learning tool.
- Some code snippets are also provided for illustration and reference.


## Workflow illustration with Deep Learning Studio

You can use Deep Learning Studio to perform steps 2 and 3 of the process described in section "Purpose and Workflow" on page 41.


Manual labeling of images (step 2) and creating the dataset (steps 3a and 3b)


Splitting the dataset (step 3c) and starting the training (steps 3d and 3e)


Analyzing the performance (step 3f)


Classifying images (step 4)

## Hardware Support（CPU／GPU）

## Using a CPU

－Deep learning algorithms perform a lot of computations and can be very slow to train on a CPU．

For example，for EasyClassify，on a high－end Intel Core i9－7900X CPU with a single thread， with no data augmentation：
$\square$ The training can process up to 0．5 MegaPixels／second．
$\square$ The validation and classification can process up to 1．5 MegaPixels／second．
－Use the EDeepLearningTool：：SetEnableGPU（false）method to use the CPU with the deep learning tools．

## TIP

The deep learning tools support CPU processing for both 32－bit and 64－bit applications．However，the memory of a 32－bit application is limited to 2 GB and this can slow the training or the classification of large images．

## Using an NVIDIA CUDA® GPU

－Using a recent NVIDIA GPU greatly accelerates the processing speeds．
For EasyClassify，on a NVIDIA GeForce 1080Ti，with no data augmentation：
$\square \quad$ The training can process up to 50 MegaPixels／second．
－The validation can process up to 160 MegaPixels／second．
$\square \quad$ The classification of a single image can process up to 55 MegaPixels／second（equivalent to more than $800256 \times 256$ grayscale images／second）．

## TIP

Please be aware that the actual speed varies with the input image format， the data augmentation，the batch size and the GPU model．

1．To use an NVIDIA GPU with the deep learning tools，install the following NVIDIA libraries on your computer：
$\square$ NVIDIA CUDA ${ }^{\circledR}$ Toolkit version v11．1（https：／／developer．nvidia．com／cuda－toolkit）
$\square$ NVIDIA CUDA ${ }^{\oplus}$ Deep Neural Network library（cuDNN）v8．1 for CUDA 11.1 （https：／／developer．nvidia．com／cudnn）

2．According to the installation location：
$\square$ If you install the NVIDIA CUDA ${ }^{\circledR}$ Toolkit in its default location（C：\Program Files $\backslash$ NVIDIA GPU Computing Toolkit\CUDA\Vル．ト），a deep learning tool automatically finds what it needs．
$\square$ Otherwise，copy the DLLs cusolver64＿ヶ．dll，curand64＿ю0．dll，cufft64＿ю0．dll and cublas64＿ w．dll in the Open eVision DLL folder（its default location is C：\Program Files （x86）\Euresys $\backslash 0$ pen eVision $\mathrm{X} . \mathrm{X} \backslash$ Bin64 $\backslash$ ）．
3. Install the NVIDIA CUDA ${ }^{\oplus}$ Deep Neural Network library (cuDNN) that comes as a zip archive:
a. Unzip the files.
b. Copy the unzipped files to the NVIDIA CUDA ${ }^{\circledR}$ Toolkit installation directory as indicated in https://docs.nvidia.com/deeplearning/sdk/cudnn-install/index.html\#installwindows.
c. If the NVIDIA CUDA ${ }^{\oplus}$ Toolkit is not installed in its default location, copy all the DLL files cudnn*8.dll in the Open eVision DLL folder (its default location is C:\Program Files (x86) \Euresys \Open eVision X.X\Bin64 <br>).
4. Use the method EDeepLearningTool::SetEnableGPU(true) to use the GPU with the deep learning tools.

## Using multiple GPUs

You can use multiple GPUs for the training and the batch classification.

- In the API, to set the list of GPUs, use the EDeepLearningTool: :SetGPUIndexes method.


## NOTE

Using multiple GPUs increases the training and batch classification speed only if these GPUs are Quadro or Tesla models with the TCC driver model
(see
https://docs.nvidia.com/gameworks/content/developertools/desktop/nsight /tesla_compute_cluster.htm).
Using multiple GeForce GPUs is slower than using a single one. If there are more than one GPU installed on your computer, set the index of the GPU to use with the EDeepLearningTool: : SetGPUIndexes method.

- In Deep Learning Studio, to choose the processing devices, select an execution profile.

- You can configure these execution profiles to match your needs.
- GPU processing is not possible with 32-bit applications.


## Image cache

The image cache is the part of the memory reserved for storing images during training.

- The default size is 1 GB .
- With large dataset, increasing the image cache size may improve the training speed.

To specify the cache size in bytes:

- In the API, use the EDeepLearningTool: :SetImageCacheSize method.
- In Deep Learning Studio, click on the Configure button below the Execution profile control and select Image cache in the menu.



## Multicore processing

The deep learning tools support multicore processing (see "Multicore Processing" on page 1):

- In the API, use the multicore processing helper function from Open eVision (that is Easy ::SetMaxNumber0fProcessingThreads() with a value greater than 1).
- In Deep Learning Studio, click on the Configure button below the Execution profile control and select CPU Settings in the menu.



## Managing the Images

## Images and Labels

## Images

- In the API, a dataset is represented by an object of the EClassificationDataset type.
- The supported image file types are:
- PNG
- TIFF
- JPEG
- BMP
- J2K
- The supported Open eVision image object types are:
- EImageType_BW8
- EImageType_BW $\operatorname{Lb}^{6}$
- EImageType_C24


## Labels

- There are 3 types of labels:
$\square \quad$ The image labels represent a characteristic of an image and its content. Use them to annotate images for EasyClassify or EasySegment Unsupervised.
$\square$ The segmentation labels represent a characteristics of pixels. Use them to annotate image pixels for EasySegment Supervised.
$\square \quad$ The object labels represent a characteristic of a region of an image delimited by a bounding box. Use them to annotate images for EasyLocate.
- Images have the following labeling states:
$\square$ Labeled or Unlabeled if the image is or is not associated with an image label.
- Only labeled images are used to train an EasyClassify or an EasySegment Unsupervised tool.
- In the API, use EClassificationDataset::HasLabel(imageIndex).
$\square$ With or without segmentation if the image has or has not a ground truth segmentation.
- Only images with segmentation are used to train an EasySegment Supervised tool.
- In the API, use EClassificationDataset::HasSegmenation(imageIndex).
$\square$ With or without object labeling if the image has or has not a ground truth object labeling.
- Only images with object labeling are used to train an EasyLocate tool.
- In the API, use EClassificationDataset: :Has0bjectLabeling(imageIndex).
- The ground truth segmentation of an image has the following state:
$\square$ Background when all the pixels of the image are associated with the Background segmentation label.
- In defect detection applications, a background segmentation means that the image contains no defect.
$\square \quad$ With foreground blobs when the segmentation contains at least one pixel associated with a segmentation label different from Background.
- In defect detection applications, a segmentation with foreground blobs means that the image contains defects.
- In the API, use EClassificationDataset: :HasForegroundSegments(imageIndex).
- The ground truth object labeling of an image has the following state:
$\square$ No objects when there is no object in the image.
- In defect detection applications, an image with no object means that the image contains no defect.
$\square$ With objects when there is at least one object in the image.
- In defect detection applications, an image with objects means that the image contains defects.
- In the API, use EClassificationDataset::GetImageNumObjects(imageIndex) to determine if the image has objects or not.
- In Deep Learning Studio, the icons © (visible) and $\mathbf{O}$ (hidden) represent the visibility state of the images with the corresponding state and/or image label in the image list.
$\square$ Click on these icons to toggle the visibility state.

| Image labeling | Segmentation labeling | Objectlabeling |
| :--- | :--- | :--- | :--- | :--- |



## Adding Images

- In Deep Learning Studio, add image files (PNG, TIFF, JPEG, BMP and J2K types) to your datasets in one of the following ways:
$\square$ Click on the Add images button to add images without any label nor segmentation.

$\square$ Right-click on an image label and click Add images to label to directly associate these images to the label.

- Drag and drop your files directly on an image label to directly associate these images to the label..

- Add a single image to a EClassificationDataset, in one of the following ways:
- EClassificationDataset: : AddImage(path[, label]) for an image file,
- EClassificationDataset:: AddImage(img[, label]) for an Open eVision image object.
- You can specify a label to immediately associate the image with the label. Otherwise, the image is unlabeled.
- Add several images with the EClassificationDataset::AddImages(filter[, label]) method.
filter is a glob pattern with the wildcard characters:
-     * means "zero or more characters"
- ? means "a single character"

For example, EClassificationDataset::AddImages("*good*.png", "good") adds all PNG image files that contain "good" in their filename.

## TIP

The EClassificationDataset class automatically generates the set of labels from the labels of the images that you add to the dataset.

## NOTE

By default, all images are unlabeled and have no ground truth segmentation.

## Editing the Segmentation of an Image

In Deep Learning Studio:

- To initialize or reset the segmentation of an image to all Background pixels:
a. Select one or more images in the image list.

b. Right click on the selection.
c. Click on Reset segmentation.
- To edit the segmentation:
a. Double click on the image to open it in the image editor.
b. Click on the Segmentation button (ALT + S).

c. To reset or unset the segmentation, uncheck the Segmentation checkbox (CTRL + S).

d. Select a segmentation label, a drawing tool and enclose the segmentation.


e. Change the segmentation label of a blob by right-clicking on it



## Editing the Objects of an Image

In Deep Learning Studio:

- To initialize or reset the object labeling of an image:
a. Select one or more images in the image list.

b. Right click on the selection.
c. Click on Reset object labeling.
- To edit the objects:
a. Double click on the image to open it in the image editor.
b. Click on the Objects button (ALT +0 ).

c. To reset or unset the object labeling, uncheck the 0bject labeling checkbox (CTRL +L ).

d. Click on the Add objects button to add new objects with the label indicated next to the button.

e. Click on the Edit objects button to modify the bounding box or the label of an object.



## ROI and Mask

## Setting a ROI

Use an ROI (region of interest) to crop an image or a whole dataset to a rectangular area aligned with the axis.

## In the API:

- To define an ROI for an image:
- Specify the ROI when you add the image to the dataset.
- Or use EClassificationDataset::SetRegionOfInterest.


## In Deep Learning Studio:

- To change the ROI:
a. Select an image from the dataset.
b. Click on the ROI button (ALT + I).

c. Drag the ROI green box, or directly set the ROI origin ( $x$ and $y$ ), Width and Height.
d. Click on the Apply button (CTRL + A).

- To set the same ROI for all the images of the dataset:
a. Set the ROI for one of the image.
b. Click on the Apply to All Images button (CTRL + SHIFT + A).



## Setting a mask

Set a mask on an image in a dataset to remove the pixels in the mask area from any computation. The mask works as a "don't care area".

In the API:

- To define a mask for an image:
- Specify the mask when you add the image to the dataset.
- Or use EClassificationDataset::SetMask.


## In Deep Learning Studio:

- To change the mask:
a. Select an image from the dataset.
b. Click on the Mask button (ALT + M).

c. Select a kind of ERegion to draw the mask.

d. Draw the mask.
e. Click on the Apply button (CTRL + A).

| Viewing: Bad_0 | Show: | Q | 57,99 \% | * | 9 | Fit |  | Original resolution | ROI | Mask | Segmentation | Results |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |




## TIP

Click on the Open mask button to use an image to specify a mask. All the pixels of the image (such as an EROIBW8) that are over 127 are considered as part of the mask.

- To set the same mask for all the images of the dataset:
a. Specify the mask for one of the images.
b. Click on the Apply to All Images button (CTRL + SHIFT + A).



## Managing the Dataset

## Training and Validation Datasets

It is important to use at least 2 separate datasets of images:
A training dataset to train the classifier.
A validation dataset to automatically select the best classifier during the training.
An optional test dataset to evaluate the final performance of your classifier.

## WARNING

These datasets MAY NOT contain:

- Images of the other datasets.
- Images of an object of interest extracted from images of the other datasets.

Deep Learning Studio automatically and randomly splits the dataset into a training and a validation dataset. Add images to the test dataset in the tab Test and results.

## Why is it important?

Deep learning techniques can suffer from overfitting; this means that the trained classifier is too focused on the specific images present in the training dataset and it is not able to learn a general model of your data. Such tools perform poorly in production.

The validation dataset is used during training to prevent and know when overfitting occurs. This keeps the tool in a state that gives the best performance on the validation dataset. Without the validation dataset, it is impossible to know if a tool that performs well on its training dataset can perform well in production too.

Thus, a tool that gives high performance on the training dataset but much lower performance on the validation dataset has overfitted.

To fix overfitting:
$\square$ You can add more images in your dataset.
$\square$ Or, in some cases, you can use data augmentation.

## TIP

Data augmentation generates random transformations of the images in the training dataset to make the tool robust to geometric, luminosity or noise differences that are not present in the original training dataset.

## Splitting the dataset

To create your training and validation datasets:

- In Deep Learning Studio:
$\square$ Create a single dataset in the Images and labels tab.
$\square$ Set the splitting percentages in the Training tab.
$\square$ During the training, the dataset automatically splits into a training and a validation dataset according to this splitting percentage.

```
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```




```
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                                    valopien deravet: 20,00 क% ! sf maget
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momber of suratona: 50 8
                                    lath sure: [1 Opemise is i]
```


fistinated remaing vies: cirwoty not vaining

- In the API:
$\square$ Create directly 2 EClassificationDataset objects containing 2 different sets of images.
$\square$ Or randomly split an EClassificationDataset dataset into 2 parts with the methods:
- For EasyClassify and EasySegment Unsupervised: EClassificationDataset: :SplitDataset
(trainingDataset, validationDataset, trainingProportion)
- For EasySegment Supervised: EClassificationDataset::SplitDatasetForSegmentation
(trainingDataset, validationDataset, trainingProportion)
- For Easylocate: EClassificationDataset::SplitDatasetForLocator(trainingDataset, validationDataset, trainingProportion)


## Using Data Augmentation

Data augmentation performs random transformations on images given to a deep learning tool (EClassifier, EUnsupervisedSegmenter or ESupervisedSegmenter object) during the training.

- Experiment different settings to choose the best parameters for your data augmentation.
- Configure data augmentation according to your problem. However, flips, shifts (20-40 px), brightness (5\%), contrast ( 0.95 to 1.05 ) or salt and pepper noise ( $2 \%$ ) can be useful on many datasets.
- Check that the transformations do not change the label of an image (for example a defect that disappears because of a rotation or a contrast change).

Use EClassificationDataset: :SetEnableDataAugmentation(true/false) to enable or disable these transformations.

## NOTE

With EasyLocate, we do not recommend to use rotation and shear data augmentation as it is not possible to compute the minimal bounding box surrounding the object after these geometric transformations.

## In Deep Learning Studio:

- Configure the data augmentation in the second tab (Image properties and augmentation).
- Display and review the data augmented images with the minimum settings (Lower limits augmentation), the maximum settings (Upper limits augmentation) or the random settings (Random augmentation).



## In the API:

Use EClassificationDataset: :SetEnableDataAugmentation(true/false) to enable or disable these transformations.

The possible transformations are:

## Geometric transformations



- Horizontal and vertical flips (enabled with EClassificationDataset: :SetEnableHorizontalFlip and EClassificationDataset::SetEnableVerticalFlip)
- Scaling (between a minimum and maximum value defined with

EClassificationDataset::SetMinScale and EClassificationDataset: :SetMaxScale)

- Horizontal and vertical shifts (between -maxValue and maxValue defined with

EClassificationDataset: :SetMaxHorizontalShift(maxValue) and EClassificationDataset::SetMaxVerticalShift(maxValue))

- Rotations (between 0 and a maximum value defined with EClassificationDataset::SetMaxRotationAngle)
- Horizontal and vertical shear (between -maxValue and maxValue defined with EClassificationDataset::SetMaxHorizontalShear and EClassificationDataset::SetMaxVerticalShear)

Color and luminosity transformations

```
 Enable data augmentation
    Geometry Color/Luminosity Noise
    Maximum brightness offset: }\pm0,00
        Constrastgain: min 1,00 * max 1,00 *
            Gamma: min 1,00: max 1,00 *
            Hue offset: }\pm0,00\mathrm{ degrees *
        Saturation gain: min 1,00 # max 1,00 =
```

- Brightness offset (between -maxValue and maxValue defined with EClassificationDataset::SetMaxBrightnessOffset)
- Contrast gain (between a minimum and maximum value defined with EClassificationDataset::SetMinContrastGain and EClassificationDataset::SetMaxContrastGain)
- Gamma corrections (between a minimum and maximum value defined with EClassificationDataset::SetMinGamma and EClassificationDataset::SetMaxGamma)
- Hue offset (between -maxValue and maxValue defined with EClassificationDataset: :SetMaxHueOffset)
- Saturation gain (between a minimum and maximum value defined with

EClassificationDataset::SetMinSaturationGain and EClassificationDataset::SetMaxSaturationGain)

## Noise transformations



## TIP

The standard deviation is expressed as a percentage of the maximum pixel value.

- Gaussian noise, also called additive white noise, generated with a standard deviation (between a minimum and maximum value defined with
EClassificationDataset::SetGaussianNoiseMinimumStandardDeviation and EClassificationDataset::SetGaussianNoiseMaximumStandardDeviation)
- Speckle noise, a multiplicative noise, generated from a Gamma distribution with a mean of 1 and a standard deviation (between a minimum and a maximum value defined with
EClassificationDataset::SetSpeckleNoiseMinimumStandardDeviation and EClassificationDataset::GetSpeckleNoiseMinimumStandardDeviation).
- Salt and pepper noise generated from a pixel density (between a minimum and a maximum value defined with EClassificationDataset: : SetSaltAndPepperNoiseMinimumDensity and EClassificationDataset::SetSaltAndPepperNoiseMaximumDensity).


## Training a Deep Learning Tool

In the API, to train a deep learning tool, call the EDeepLearningTool: :Train(trainingDataset, validationDataset, numberOfIterations) method.

- An Iteration corresponds to going through all the images in the training dataset once.
$\square$ The training process requires a large number of iterations to obtain good results.
$\square$ The training process requires a large number of iterations to obtain good results.
$\square$ The default number of iterations is 50 .
$\square$ The larger the number of iterations, the longer the training is and the better the results you obtain.
- Multiple iterations:
$\square$ Calling the EDeepLearningTool: :Train method several times with the same training and validation dataset is equivalent to calling it once but with a larger number of iterations.
$\square$ Call EDeepLearningTool::GetNumTrainedIterations to get the total number of iterations used to train the classifier.
- In successive calls to EDeepLearningTool: :Train:
- You can add images to the training and validation dataset to train the tool to recognize new instances of your problem.
- We do not recommend that you remove images from the dataset as the tool might forget about these images during the new training phase.
- The training process is asynchronous:
$\square$ EDeepLearningTool::Train launches a new thread that does the training in background.
$\square$ EDeepLearningTool::WaitForTrainingCompletion suspends the program until the whole training is completed.
$\square$ EDeepLearningTool::WaitForIterationCompletion suspends the program until the current iteration is completed.
$\square$ During the training, EDeepLearningTool: :GetCurrentTrainingProgression shows the progression of the training.
- The batch size corresponds to the number of image patches that are processed together.
$\square \quad$ The training is influenced by the batch size.
$\square$ A large batch size increases the processing speed of a single iteration on a GPU but requires more memory.
$\square$ The training process is not able to learn a good model with too small batch sizes.
$\square$ By default, the batch size is determined automatically during the training to optimize the training speed with respect to the available memory.
- Use EDeepLearningTool: :Set0ptimizeBatchSize(false) to disable this behavior.
- Use EDeepLearningTool: :SetBatchSize to change the size of your batch.
$\square$ EDeepLearningTool::GetBatchSizeForMaximumInferenceSpeed gets the batch size that maximizes the batch classification speed on a GPU according to the available memory.
$\square$ It is common to choose powers of 2 as the batch size for performance reasons.


## EasyClassify - Classifying Images

## Tool and Images

EasyClassify is the deep learning classification library of Open eVision (EClassifier class).

## Deep Learning Studio

To create a classification tool in Deep Learning Studio:

1. Start Deep Learning Studio.
2. Select EasyClassify in the New deep learning tool dialog.


## Input image format and normalization

- The input image format must have the width, height and number of channels corresponding to the input of the neural network.
- By default, a classifier uses the image format of the first image inserted in the training dataset:
$\square$ All other images are automatically reformatted (anisotropic rescaling and conversion between color and grayscale).
$\square$ If EClassifier::SetEnableAutomaticImageReformat(false) is called, the classifier throws an exception when attempting to train or classify an image that does not have the correct image format.
- In Deep Learning Studio, you can set the input image format in the Tool properties and data augmentation tab.

- In the API, you can also set manually the input image format with the methods SetWidth, SetHeight and SetChannels ( 1 channel for grayscale images and 3 channels for color images).
- The input image format must have a resolution of at least $128 \times 128$ for the normal and the large capacity or $64 \times 64$ for the small capacity and at most $1024 \times 1024$.
For the best processing speed, use the lowest resolution at which your "objects of interest" are still recognizable.
- If your original images are smaller than the minimum resolution, upscale them to a resolution higher or equal to $128 \times 128$.
- If your original images are larger than the maximum resolution, lower the resolution:
- If the "objects of interest" are still recognizable, explicitly set the input image format of the classifier to this lower resolution.
- If the "objects of interest" are not recognizable, divide your original images into subwindows and use these sub-windows to train the classifier and make predictions. This presents the additional advantage of localizing the "object of interest" inside the original image.

High resolution image $\quad$| Image compatible with |
| :---: |
| EasyDeepLearning |



Big object of interest
Divide into


- The Capacity of the neural network (default: Normal) represents the quantity of information that it is capable of learning.
$\square$ The small network is much smaller in memory and faster at inference.
- The large network can handle more complex datasets. It is also better for datasets with a lot of noise.

In the API:

- The capacity values are defined by the enumerate type EClassifierCapacity.
- Use EClassifier::SetCapacity to set the capacity of your tool.


## Histogram equalization

The classifier can also apply an histogram equalization to every input image:
$\square$ In Deep Learning Studio, activate it in the image format controls in the Image properties and augmentation tab.

- In the API, use EClassifier: :SetEnableHistogramEqualization(true) to activate it.


## Training

To train your tool, see "Training a Deep Learning Tool" on page 65.

## Validating the Results

## In Deep Learning Studio:

- The metrics are always computed without applying data augmentation on the images.
- In the Training tab, the metrics Best validation error and Best validation accuracy are computed during the training using the label weights.

- In the Dataset results tab, there are 3 metrics displayed:
$\square$ The weighted error and the weighted accuracy (normalized with respect to the label weights instead of being dependent of the number of images for each label).
$\square \quad$ The dataset accuracy (it does not use the label weights).


TIP
If your dataset has a very different number of images for each of the labels, it is called unbalanced. In this case, the dataset accuracy is biased towards the labels containing the most images (the dataset accuracy mainly reflects the accuracy of these labels).

- In the Dataset results tab, the confusion matrix shows the number of images according to their true labels and their label predicted by the classifier.
$\square$ The diagonal elements of the matrix shown in green are the correctly classified images.
$\square$ All the other elements of the matrix are badly classified images.
$\square$ Select one or more elements of the matrix to show the corresponding images.


In the API:

- After the completion of each iteration, EasyClassify automatically computes several performance metrics about the training and validation dataset:
- Call the methods EClassifier::GetTrainingMetrics(iteration) and EClassifier::GetValidationMetrics(iteration) to read these metrics.
$\square \quad$ The iterations are indexed between 0 and EDeepLearningTool: :GetNumTrainedIterations()-1.
$\square$ Call EDeepLearningTool::GetBestIteration() to retrieve the iteration that produced the best performance.
$\square$ After the training, the classifier is back in the state corresponding to this best iteration.
- The metrics are represented by an EClassificationMetrics object that contains the following performance metrics:
$\square$ The classification error (EClassificationMetrics::GetError()), also called the cross-entropy loss: the quantity that is minimized during the training. It is computed from the probabilities computed by the classifier.
- The error for a single image is the negative of the logarithm of the probability corresponding to the true label of the image. So, if this probability is low, the error for the image is high.
- The error of the dataset is the average of the errors of each image in the dataset.
$\square$ The classification accuracy (EClassificationMetrics::GetAccuracy()): the number of images correctly classified divided by the total number of images in the dataset.
$\square$ The confusion matrix (EClassificationMetrics::GetConfusion(groundtruthLabel, predictedLabel)): the number of images labeled as groundtruthLabel that are classified as predictedLabel.


## TIP

Call EClassifier: : Evaluate to evaluate a dataset independently of the training.

## Classifying New Images

## Classify images

- In Deep Learning Studio, open the Test and results tab to:
$\square$ Classify new images.
$\square$ Display detailed results for each image of the main dataset.
- Once the classifier is trained, call EClassifier::Classify to classify an Open eVision image.

This method returns a EClassificationResult object:
$\square$ EClassificationResult: : GetBestLabel() returns the most probable label for the image.
$\square$ EClassificationResult: :GetBestProbability() returns the probability associated with the most probable label.
$\square$ EClassificationResult::GetProbability(label) returns the probability associated with the given label.
$\square$ EClassificationResult: :GetRanking(label) returns the ranking of the given label. The ranking goes from 1 (most probable) to EClassifier::GetNumLabels() (least probable).

- You can also do batch classification or directly classify a vector of Open eVision images:
- Images are processed together in groups determined by the batch size.
- On a GPU, it is usually much faster to classify a group of images than a single image.
- On a CPU, implement a multithread approach to accelerate the classification. In that case, each thread must have its own instance of EClassifier (see code snippets).


## TIP

The batch classification has a tradeoff between the throughput (the number of images classified per second) and the latency (the time needed to obtain the result of an image): on a GPU, the higher the batch size, the higher the throughput and the latency. So, use batch classification to improve the classification speed at the cost of a longer time before obtaining the classification result of an image.

- Use EClassifier::GetHeatmap(img, label) to obtain an heat map highlighting the pixels that contribute the most to a label.
- In some cases, this heat map can provide a rough localization of the object corresponding to the label.
- The heat map is colored, and the important parts are displayed in red.


## Memory requirements

- In addition to the properties of the classifier object and the weights of the neural network, an EClassifier object dynamically allocates memory for intermediate results during the training and the classification of new images.
- The size of the intermediate results depends on the width (W), height (H), batch size (B), and whether the operations are performed on a GPU or a CPU.
- For training, these intermediate results need about the following amount of memory:

> TrainingMemory $C P U=0.000453 \times W \times H \times B-292(M B)$
> TrainingMemory $G P U=0.000440 \times W \times H \times B+25(M B)$

- For classification, these intermediate results need up to the following memory:

$$
\begin{aligned}
\text { ClassificationMemoryCPU } & =0.000232 \times W \times H \times B-97(M B) \\
\text { ClassificationMemoryGPU } & =0.000226 \times W \times H \times B+13(M B)
\end{aligned}
$$

- For example, training a classifier or making classifications with $256 \times 256$ images and a batch size of 32 on a GPU will take around respectively 950 MB or 500 MB .


## TIP

Since large memory allocations take a lot of time, a classification does not released this memory and the next classifications can reuse it as long as the width, height, batch size and computation device remain the same. As such, the first classification is always slower due to the memory allocations.

## Benchmarks for EasyClassify

## Test conditions

$\square$ These numbers are only indicative and represent only the memory required for the neural network.
$\square$ Your actual memory requirements may be bigger or lower according to your GPU model.
$\square \quad$ The GPU must have more memory than the indicated amount to work because storing images and results may require additional GPU memory and because of memory fragmentation.
$\square$ The training time is approximately twice the inference time per image. An iteration is equivalent to a loop over all the images in the dataset.
$\square$ The GPU used for these benchmarks is a NVIDIA GeForce 1080 Ti.

- The CPU used is an Intel Core i9 7900X.


## Capacity small

| Image size | Batch | Inference |  |  | Training |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | GPU Memory (MB) | GPU inference time /image | CPU inference | GPU Memory (MB) |
| $128 \times 128$ | 1 | 19 | 2.7 ms | 10.2 ms | - |
|  | 4 | 29 | 0.88 ms | - | 54 |
|  | 16 | 67 | 0.6 ms | - | 134 |
|  | 64 | 232 | 0.39 ms | - | 463 |
| $256 \times 256$ | 1 | 30 | 3.3 ms | 45.3 ms | - |
|  | 4 | 74 | 1.99 ms | - | 144 |
|  | 16 | 247 | 1.35 ms | - | 497 |
|  | 64 | 959 | 1.14 ms | - | 1924 |
| $512 \times 512$ | 1 | 74 | 7.9 ms | 199 ms | - |
|  | 4 | 260 | 4.56 ms | - | 519 |
|  | 16 | 998 | 5.89 ms | - | 2001 |
|  | 64 | 3908 | 4.74 ms | - | 7936 |

## Capacity normal

| Image size | Batch | Inference |  |  | Training |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | GPU Memory (MB) | GPU inference time /image | CPU inference time | GPU Memory (MB) |
| $128 \times 128$ | 1 | 92 | 4.4 ms | 13 ms | - |
|  | 4 | 102 | 1.29 ms | - | 166 |
|  | 16 | 141 | 0.66 ms | - | 320 |
|  | 64 | 277 | 0.41 ms | - | 608 |
| $256 \times 256$ | 1 | 103 | 5.3 ms | 50 ms | - |
|  | 4 | 145 | 2.33 ms | - | 253 |
|  | 16 | 315 | 1.3 ms | - | 1219 |
|  | 64 | 1042 | 1.1 ms | - | 2144 |


| Image size | Batch | Inference |  |  | Training |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | GPU Memory (MB) | GPU inference time /image | CPU inference time | GPU Memory (MB) |
| $512 \times 512$ | 1 | 155 | 17.8 ms | 199 ms | - |
|  | 4 | 332 | 5.8 ms | - | 1110 |
|  | 16 | 1069 | 4.3 ms | - | 2605 |
|  | 64 | 4122 | 4.22 ms | - | 8533 |

## Capacity large

| Image size | Batch | Inference |  |  | Training |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | GPU Memory (MB) | GPU inference time /image | CPU inference time | GPU Memory (MB) |
| $128 \times 128$ | 1 | 32 | 2.4 ms | 17.1 ms | - |
|  | 4 | 50 | 1.2 ms | - | 100 |
|  | 16 | 131 | 0.9 ms | - | 255 |
|  | 64 | 421 | 0.6 ms | - | 848 |
| $256 \times 256$ | 1 | 54 | 4.2 ms | 69 ms | - |
|  | 4 | 137 | 2.7 ms | - | 275 |
|  | 16 | 473 | 1.8 ms | - | 990 |
|  | 64 | 1830 | 1.3 ms | - | 3660 |
| $512 \times 512$ | 1 | 145 | 15.9 ms | 324 ms | - |
|  | 4 | 502 | 8.6 ms | - | 1004 |
|  | 16 | 1932 | 7.2 ms | - | 3961 |
|  | 64 | 7690 | 6.2 ms | - | 15380 |

## EasySegment - Detecting and Segmenting Defects

## Unsupervised vs Supervised Modes

EasySegment is the deep learning segmentation library of Open eVision.
It contains 2 different modes:

- The unsupervised mode:
$\square \quad$ The tool is trained only with good images (EUnsupervisedSegmenter class).
$\square$ This mode does not require a ground truth segmentation and the creation of the dataset is thus much quicker than for the supervised mode.
$\square$ This mode can detect unexpected defects while the supervised mode is only capable of detecting defects similar to those in the dataset.
- The supervised mode:
$\square \quad$ The tool is trained using the ground truth segmentation defined for the images (ESupervisedSegmenter class).
$\square$ This mode can detect and segment more types of defects with better accuracy than the unsupervised mode. It directly builds a model for the defects while the unsupervised mode builds a model of the good images and tries to detect variations from this model.
$\square$ You can also use this mode to segment other types of objects than defects.


## EasySegment Unsupervised

## Tool and Configuration

EasySegment Unsupervised is the deep learning tool part of the EasySegment segmentation library of Open eVision. It detects and segments defects in images.
This tool trains in an unsupervised way. This means that it is trained only with good images. So it does not require any ground truth segmentation of the defects.

## Deep Learning Studio

To create an unsupervised segmentation tool in Deep Learning Studio:

1. Start Deep Learning Studio.
2. Select EasySegment Unsupervised in the New deep learning tool dialog.


The following dialog is displayed at the start of Deep Learning Studio or when you create a new deep learning tool from the toolbar.


## Configuration



The unsupervised segmenter tool has 6 parameters:

1. The Good label is the name of the class that contains the good images.
2. The Capacity of the neural network (default: Normal) represents the quantity of information it is capable of learning. A larger capacity makes the tool slower.

In the API:

- The capacity is represented by the enumerate type EUnsupervisedSegmenterCapacity.
- EUnsupevisedSegmenter::Capacity sets the capacity of the tool.

3. The Image type (default: Monochrome ( $\llcorner$ channel)):

In the API:

- To use monochrome (grayscale, 1 channel) images, set

EUnsupervisedSegmenter::ForceGrayscale to true.
$\square$ To use color (3 channels) images, set EUnsupervisedSegmenter: :ForceGrayscale to false.
4. The Sampling density (EUnsupervisedSegmenter::SamplingDensity) is the parameter of the sliding window algorithm used to process whole images using patches of size
(EUnsupervisedSegmenter:: PatchSize).

- It indicates how much overlap there is between the image patches:

100-100 / SamplingDensity (\%)

- In practice, the stride between 2 consecutive patches is:

PatchSize / SampleDensity (pixels)
5. The Patch size (EUnsupervisedSegmenter::PatchSize) is the size of the patches processed by the neural network.

- By default, the patch size is determined automatically from the images in the training dataset.
- You can also select the resolution of the patch size from the drop down list.


6. Use the Scale (EUnsupervisedSegmenter::Scale) to automatically resize your images to a lower resolution and accelerate the processing.

## In Deep Learning Studio:

$\square$ If the dataset contains images with different resolutions, the Input width and the Input height indicate the range of the resolutions with the given scale.
$\square$ If all the images in the dataset have the same resolution, set either the Input width or the Input height to change the scale.

## Training

To train your tool, see "Training a Deep Learning Tool" on page 65.

## Validating the Results

There are 2 types of metric for the unsupervised segmentation tool:
$\square$ Unsupervised metric only uses the results of the tool on good images. There is only one unsupervised metric: the error.
$\square$ Supervised metrics require both good and defective images. The supervised metrics are the AUC (Area Under ROC Curve), the ROC curve, the accuracy, the good detection rate (also called the true negative rate), the defect detection rate (also called the true positive rate).

The unsupervised segmentation tool computes a score for each image (see
EUnsupervisedSegmenterResult: : ClassificationScore). The label of a result is obtained by
thresholding this score with the segmenter classification threshold
(EUnsupervisedSegmenter::ClassificationThreshold). So, the supervised metrics also depends on the value of this classification threshold.

The ROC curve (Receiver Operating Characteristic) is the plot of the defect detection rate (the true positive rate) against the rate of good images classified as defective (also called the false positive rate). It is obtained by varying the classification threshold. The ROC curve shows the possible tradeoffs between the good detection rate and the defect detection rate.

The area under the ROC curve (AUC) is independent of the chosen classification threshold and represents the overall performance of the tool. Its value is between 0 (bad performance) and 1 (perfect performance).

## In Deep Learning Studio:

- In the Training tab, the metrics Best validation error and Best validation AUC are computed during the training on the validation dataset without using data augmentation. The validation error, the training error and the validation AUC are plotted for each iteration.

- In the Dataset results tab, various metrics, the confusion matrix, a cumulative score histogram, and the ROC curve are displayed. You can also change the classification threshold directly in this tab.
$\square \quad$ The cumulative score histogram shows the cumulative proportion of good (in green) and defective (in red) images with respect to the scores of the image.
$\square$ You can change the classification threshold in 3 ways : direct input, dragging the threshold line in the score histogram and selecting a point on the ROC curve.

In the API:

- The metrics are represented by an EUnsupervisedSegmenterMetrics object that contains the following performance metrics:
$\square$ The error on good image (EUnsupervisedSegmenterMetrics::GetError)
$\square$ The confusion matrix (EDeepLearningDefectDetectionMetrics::GetConfusion)
$\square$ If the results for bad images are included in the metrics, EUnsupervisedSegmenterMetrics: :IsTotallyUnsupervised is false and the following metrics are also be accessible:
- The accuracy (EDeepLearningDefectDetectionMetrics: :GetAccuracy)
- The Area under ROC curve (EDeepLearningDefectDetectionMetrics: :GetAreaUnderROCCurve)
- The ROC point corresponding to the classification threshold (EDeepLearningDefectDetectionMetrics::GetROCPoint)


## Applying the Tool to New Images

## In Deep Learning Studio:

- Open the Test and results tab to:
$\square$ Apply the segmenter to new images.
$\square$ Display detailed results for each image of the main dataset.
- Once the unsupervised segmenter is trained, call EUnsupervisedSegmenter: :Apply to detect and segment defects in an Open eVision image.
This method returns a EUnsupervisedSegmenterResult object:
$\square$ EUnsupervisedSegmenterResult::IsGood and EUnsupervisedSegmenterResult::IsDefective returns whether the tool has decided that the image is good or defective according to the EUnsupervisedSegmenterResult::ClassificationScore and the EUnsupervisedSegmenter::ClassificationThreshold.
- EUnsupervisedSegmenterResult::GetSegmentationMap returns an EImageBW8 image where all pixels with a value different than 0 are defective pixels.
The value of a defective pixel is proportional to the importance of the defect at that position.
$\square$ EUnsupervisedSegmenterResult::GetRegion returns an ERegion object corresponding to the segmented region of the image (all the pixels of
EUnsupervisedSegmenterResult::GetSegmentationMap that have a value strictly higher than 0 ).
$\square$ EUnsupervisedSegmenterResult:: Draw draws the segmentation mask.


## Benchmarks for EasySegment Unsupervised

## Test conditions

$\square$ These numbers are only indicative and represent only the memory required for the neural network.
$\square$ Your actual memory requirements may be bigger or lower according to your GPU model.
$\square \quad$ The GPU must have more memory than the indicated amount to work because storing images and results may require additional GPU memory and because of memory fragmentation.
$\square \quad$ The training time is approximately twice the inference time per image. An iteration is equivalent to a loop over all the images in the dataset.

- The GPU used for these benchmarks is a NVIDIA GeForce 1080 Ti.
$\square \quad$ The CPU used is an Intel Core i9 7900X.


## Image size

$\square \quad$ The inference times are reported for $1024 \times 1024$ RGB images with all other settings at their default values.
$\square$ The inference times increase linearly with the width and height of the image. The inference times of a $512 \times 512$ image will be $25 \%$ of the time reported below.

## Capacity small

| Patch size | Batch | Inference |  |  | Training |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | GPU Memory (MB) | GPU inference time /image | CPU inference time | GPU Memory (MB) |
| $64 \times 64$ | 1 | 2 | 641 ms | 3082 ms | - |
|  | 4 | 4 | 299 ms | - | 7 |
|  | 16 | 13 | 202 ms | - | 31 |
|  | 64 | 56 | 199 ms | - | 134 |


| Patch size | Batch | Inference |  |  | Training |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | GPU Memory (MB) | GPU inference time /image | CPU inference time | GPU Memory (MB) |
| $128 \times 128$ | 1 | 18 | 389 ms | 3234 ms | - |
|  | 4 | 28 | 215 ms | - | 46 |
|  | 16 | 66 | 174 ms | - | 132 |
|  | 64 | 223 | 172 ms | - | 472 |
| $256 \times 256$ | 1 | 71 | 227 ms | 2519 ms | - |
|  | 4 | 109 | 170 ms | - | 226 |
|  | 16 | 256 | 159 ms | - | 526 |
|  | 64 | 875 | 166 ms | - | 1777 |

Capacity normal

| Patch size | Batch | Inference |  |  | Training |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | GPU Memory (MB) | GPU inference time /image | CPU inference time | GPU Memory (MB) |
| $64 \times 64$ | 1 | 6 | 835 ms | 6208 ms | - |
|  | 4 | 10 | 341 ms | - | 18 |
|  | 16 | 30 | 215 ms | - | 67 |
|  | 64 | 104 | 213 ms | - | 234 |
| $128 \times 128$ | 1 | 65 | 577 ms | 6245 ms | - |
|  | 4 | 82 | 261 ms | - | 172 |
|  | 16 | 152 | 192 ms | - | 312 |
|  | 64 | 447 | 189 ms | - | 921 |
| $256 \times 256$ | 1 | 182 | 309 ms | 5111 ms | - |
|  | 4 | 250 | 194 ms | - | 620 |
|  | 16 | 596 | 171 ms | - | 1220 |
|  | 64 | 1756 | 184 ms | - | 3710 |

Capacity large

| Patch size | Batch | Inference |  |  | Training |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | GPU Memory (MB) | GPU inference time /image | CPU inference time | GPU Memory (MB) |
| $64 \times 64$ | 1 | 18 | 1188 ms | 12880 ms | - |
|  | 4 | 25 | 439 ms | - | 115 |
|  | 16 | 61 | 245 ms | - | 179 |
|  | 64 | 228 | 251 ms | - | 473 |
| $128 \times 128$ | 1 | 170 | 911 ms | 13344 ms | - |
|  | 4 | 203 | 359 ms | - | 527 |
|  | 16 | 409 | 240 ms | - | 846 |
|  | 64 | 1008 | 219 ms | - | 2214 |
| $256 \times 256$ | 1 | 464 | 853 ms | 11642 ms | - |
|  | 4 | 594 | 293 ms | - | 1103 |
|  | 16 | 1613 | 227 ms | - | 3226 |
|  | 64 | 3968 | 215 ms | - | 8044 |

## EasySegment Supervised

## Tool and Configuration

## Deep Learning Studio

To create an supervised segmentation tool in Deep Learning Studio:

1. Start Deep Learning Studio.
2. Select EasySegment Supervised in the New deep learning tool dialog.


The following dialog is displayed at the start of Deep Learning Studio or when you create a new deep learning tool from the toolbar.


## Configuration



The supervised segmenter tool has 5 parameters:

1. The Capacity of the neural network (default: Normal) represents the quantity of information it is capable of learning. A larger capacity makes the tool slower.
In the API:

- The capacity is represented by the enumerate type ESupervisedSegmenterCapacity.
- ESupevisedSegmenter:: Capacity sets the capacity of the tool.

2. The Image type (default: Monochrome ( $\sim$ channel)):

In the API:

- To use monochrome (grayscale, 1 channel) images, set ESupervisedSegmenter : :ForceGrayscale to true.
$\square$ To use color (3 channels) images, set EUnsupervisedSegmenter: :ForceGrayscale to false.

3. The Sampling density (ESupervisedSegmenter::SamplingDensity) is the parameter of the sliding window algorithm used to process whole images using patches of size (ESupervisedSegmenter::PatchSize).

- It indicates how much overlap there is between the image patches:

100-100 / SamplingDensity (\%)

- In practice, the stride between 2 consecutive patches is:

PatchSize / SampleDensity (pixels)
4. The Patch size (ESupervisedSegmenter: :PatchSize) is the size of the patches processed by the neural network.

- By default, the patch size is determined automatically from the images in the training dataset.
- You can also select the resolution of the patch size from the drop down list.


5. Use the Scale (ESupervisedSegmenter::Scale) to automatically resize your images to a lower resolution and accelerate the processing.
In Deep Learning Studio:

- If the dataset contains images with different resolutions, the Input width and the Input height indicate the range of the resolutions with the given scale.
- If all the images in the dataset have the same resolution, set either the Input width or the Input height to change the scale.


## Training

To train your tool, see "Training a Deep Learning Tool" on page 65.

## Using the Supervised Segmenter

To get the result, a supervised segmenter follows these steps:

1. For each pixel, the supervised segmenter tool computes the probabilities that it belongs to each of the segmentation labels.
2. From these probabilities, it extracts a set of potential foreground blobs (groups of contiguous pixels for which the highest probability corresponds to the same foreground segmentation label).
3. For each one of these potential foreground blobs:
$\square$ It computes a score.
$\square$ It removes, from the predicted segmentation map, the blobs with a score that is below or equal to the threshold of the supervised segmenter tool.
4. The score of an image is the maximum among the scores of the potential foreground blobs.

## NOTE

In the context of defect detection, an image is considered to be without defect when its score is below or equal to the threshold of the supervised segmenter tool.

## In Deep Learning Studio:

- To apply the segmenter to new images, add these images to the dataset or use the Test and results tab.
- To visualize the segmentation of an image, check the Predicted segmentation option $(C T R L+P)$ in the Result menu (ALT $+R$ ) of the image viewer.

Viewing: Bad_0
Show: $Q 57,94 \%$ F Fit Original resolution
Segmentation Results
$\square$ Ground truth segmentation $\square$ Predicted segmentation Use prediction as ground truth


- If the image has a ground truth, check the Ground truth segmentation option (CTRL + G) to display it. It appears with a green pattern drawn over it.


Ground truth (left) and prediction on top of ground truth (right)

- To accept the whole predicted segmentation as ground truth, click on the Use prediction as ground truth button (CTRL + U).
- To accept a single predicted blob as ground truth, right click on the blob and select Accept into ground truth in the menu.

$\square$ Ground truth segmentation $\square$ Predicted segmentation Use prediction as ground truth

- A list of blobs with various characteristics is available in the Classify tab.



## In the API:

- To apply the supervised segmenter to an image use ESupervisedSegmenter::Apply. This method returns a ESupervisedSegmenterResult object.
$\square \quad$ Use ESupervisedSegmenterResult::GetProbabilityMap to retrieve the probability map for a given label. The probability map pixels contain the index of the predicted label.
$\square$ Use ESupervisedSegmenterResult: :Draw to draw the segmentation with the segmentation label colors of the dataset used for training.
$\square$ Use ESupervisedSegmenterResult::GetBlobs to retrieve the filtered list of blobs.
$\square$ Use e ESupervisedSegmenterResult::Score to retrieve the score of an image.
$\square$ Use ESupervisedSegmenterResult: :GetRegionForLabel to obtain an ERegion object containing the pixels of the specified label.


## Evaluating the Results

There are 3 types of metrics for the supervised segmentation tool:
$\square \quad$ The pixel-based metrics that quantify the performance of the tool at the pixel level.

- The blob-based metrics that quantify the performance of the tool at the blob level. A blob is a contiguous region of pixels that have the same foreground segmentation label. By definition, there is no background blob.
$\square$ The image-based metrics that quantify the performance of the tool at the image level. These metrics are related to the capacity of the tool to correctly detect background images (images with no blobs) and foreground images (images with blobs).
- In Deep Learning Studio:
- The metrics are available in the Dataset results tab.
$\square$ Most metrics depends on the value of the Classification threshold.

- In the API:
$\square$ The metrics are represented by an ESupervisedSegmenterMetrics object.


## The pixel-based metrics

- The pixel-based metrics are:
$\square \quad$ The weighted Intersection over Union (IoU) that is the weighted average of the IoU over all the labels (see per-label metrics).
$\square$ The weighted pixel accuracy that is the weighted average of the accuracy over all the labels (see per-label metrics).
$\square$ The pixel confusion matrix that shows the number of pixels from a given label that are predicted to belong to another label.
- The per label metrics are:
$\square \quad$ The Intersection over Union (IoU) that is the ratio of the intersection between the ground truth and the prediction for the label to the union of the ground truth and prediction for the label.

$\square$ The accuracy that is the proportion of the pixels of the label that are correctly predicted.



## The blob-based metrics

- The metrics related to the correct prediction of blobs are:
$\square$ The recall that is the ratio of the correctly predicted blobs to the total number of ground truth blobs.
$\square$ The precision that is the ratio of correctly predicted blobs to the total number of predicted blobs.
$\square$ The F1-Score that is the harmonic mean of the recall and the precision.
$\square \quad$ The average precision that is the average of the precision for different threshold weighted by the recall values.
$\square$ The best achievable F1-Score that is the maximum F1-Score achievable by selecting an appropriate threshold.
- The confusion matrix:
- It shows the number of blobs of a given true label that are predicted to be of the corresponding predicted label.
$\square \quad$ The image list of the Dataset results tab only shows the images containing the blobs corresponding to the selected cells of the matrix.
- Each matrix element shows the number of ground truth blob and the number of corresponding predicted blobs separated by a "/" as a ground truth blob can correspond to one or more blobs in the prediction and inversely.
A dash (-) indicates that blobs are not defined for this category.
$\square$ For example, in the screenshot below, there are:
- 3 predicted blobs of the label Defect that correspond to the Background.
- 1 ground truth blob of the label Defect that does not correspond to any predicted blob.
- 12 predicted blobs of the label Defect that correspond to 12 ground truth blob of the same label.
- The metrics for each individual foreground label are:
$\square$ Recall
- Precision
- F1-Score



## The image-based metrics

- The metrics related to the correct detection of the class of the images (background / foreground or good / defective in the context of defect detection):
$\square$ The image detection accuracy that is the proportion of image correctly predicted to have foreground blobs or not.
$\square$ The foreground image detection rate that is the proportion of correctly predicted images with foreground blobs.
$\square$ The background image detection rate that is the proportion of correctly predicted images with no foreground blobs.
$\square \quad$ The image detection AUC (Area under the ROC Curve, see ROC Curve below).
$\square$ The best achievable image detection accuracy that is the maximum image detection accuracy obtained by changing the threshold.
- The confusion matrix:
$\square$ It shows the number of images of a given true label that are predicted to be of the corresponding predicted label.
$\square$ The image list of the Dataset results tab only shows the images corresponding to the selected cells of the matrix.
- The 2 available graphics are:
$\square$ The ROC curve that plots the true positive rate (foreground image detection rate) versus the false positive rate ( 1 minus the background image detection rate) for various threshold values.
Click on a point on the plot to set the threshold at the corresponding value.

- The score histogram that plots:
- In green: the cumulative histogram of the scores of the background images.
- In orange: the cumulative histogram of the scores of the foreground images.
- The blue line corresponds to the current value of the threshold.



## Benchmarks for EasySegment Supervised

## Test conditions

- These numbers are only indicative and represent only the memory required for the neural network.
- Your actual memory requirements may be bigger or lower according to your GPU model.
- The GPU must have more memory than the indicated amount to work because storing images and results may require additional GPU memory and because of memory fragmentation.
- The training time is approximately twice the inference time per image. An iteration is equivalent to a loop over all the images in the dataset.
- The GPU used for these benchmarks is a NVIDIA GeForce 1080 Ti .
- The CPU used is an Intel Core i9 7900X.


## Image size

- The inference times are reported for $1024 \times 1024$ RGB images with all other settings at their default values.
- The inference times increase linearly with the width and height of the image. The inference times of a $512 \times 512$ image will be $25 \%$ of the time reported below.


## Capacity small

| Patch size | Batch | Inference |  |  | Training |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | GPU Memory (MB) | GPU inference time /image | CPU inference time | GPU Memory (MB) |
| $64 \times 64$ | 1 | 16 | 545 ms | 10090 ms | - |
|  | 4 | 29 | 187 ms | - | 151 |
|  | 16 | 87 | 123 ms | - | 263 |
|  | 64 | 335 | 122 ms | - | 573 |


| Patch size | Batch | Inference |  |  | Training |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | GPU Memory (MB) | GPU inference time /image | CPU inference time | GPU Memory (MB) |
| $128 \times 128$ | 1 | 27 | 261 ms | 14085 ms | - |
|  | 4 | 83 | 133 ms | - | 306 |
|  | 16 | 366 | 102 ms | - | 757 |
|  | 64 | 1441 | 114 ms | - | 3139 |
| $256 \times 256$ | 1 | 148 | 544 ms | 17606 ms | - |
|  | 4 | 369 | 151 ms | - | 1185 |
|  | 16 | 1497 | 111 ms | - | 3091 |
|  | 64 | 7050 | 148 ms | - | 12564 |

Capacity normal

| Patch size | Batch | Inference |  |  | Training |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | GPU Memory (MB) | GPU inference time /image | CPU inference time | GPU Memory (MB) |
| $64 \times 64$ | 1 | 18 | 789 ms | 24458 ms | - |
|  | 4 | 45 | 271 ms | - | 229 |
|  | 16 | 213 | 160 ms | - | 450 |
|  | 64 | 828 | 171 ms | - | 1753 |
| $128 \times 128$ | 1 | 110 | 1952 ms | 34032 ms | - |
|  | 4 | 216 | 346 ms | - | 878 |
|  | 16 | 884 | 188 ms | - | 1864 |
|  | 64 | 3446 | 177 ms | - | 6124 |
| $256 \times 256$ | 1 | 301 | 327 ms | 42868 ms | - |
|  | 4 | 864 | 280 ms | - | 1822 |
|  | 16 | 3027 | 156 ms | - | 6632 |
|  | 64 | 14048 | - | - | 25796 |

Capacity large

| Patch size | Batch | Inference |  |  | Training |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | GPU Memory (MB) | GPU inference time /image | CPU inference time | $\begin{aligned} & \text { GPU Memory } \\ & \text { (MB) } \end{aligned}$ |
| $64 \times 64$ | 1 | 91 | 7443 ms | 58658 ms | - |
|  | 4 | 140 | 1076 ms | - | 727 |
|  | 16 | 440 | 437 ms | - | 1201 |
|  | 64 | 1666 | 346 ms | - | 3332 |
| $128 \times 128$ | 1 | 226 | 1043 ms | 83118 ms | - |
|  | 4 | 562 | 820 ms | - | 996 |
|  | 16 | 1822 | 289 ms | - | 4222 |
|  | 64 | 6925 | - | - | 16156 |
| $256 \times 256$ | 1 | 877 | 1153 ms | 106446 ms | - |
|  | 4 | 2249 | 567 ms | - | 3887 |
|  | 16 | 7417 | - | - | 15603 |
|  | 64 | 28225 | - | - | 50306 |

## EasyLocate - Locating Objects and Defects

## Tool and Configuration

## Deep Learning Studio

To create an EasyLocate tool in Deep Learning Studio:

1. Start Deep Learning Studio.
2. Select EasyLocate in the New deep learning tool dialog.


The following dialog is displayed at the start of Deep Learning Studio or when you create a new deep learning tool from the toolbar.


## Configuration (main parameters)



The EasyLocate tool has 3 main parameters:

1. The Capacity of the neural network (default: Normal) represents the quantity of information it is capable of learning. A larger capacity makes the tool slower.

In the API:
$\square$ The capacity is represented by the enumerate type ELocatorCapacity.

- ELocator::Capacity sets the capacity of the tool.

2. The Image type (default: Monochrome ( $\llcorner$ channel) if thedataset contains only grayscale images, otherwise color (3 channels)):

In the API:
$\square$ To use monochrome (grayscale, 1 channel) images, set ELocator: :Channels to $\sqsubset$
$\square$ To use color (3 channels) images, set ELocator: : Channels to 3.
3. The size of the images (Width and Height). You must configure EasyLocate for a specific image size.
$\square \quad$ The image must contain less than 500000 pixels (about $707 \times 707$ pixels for a square image).
$\square \quad$ The width and the height must be at least 128 pixels.
$\square \quad$ The images are automatically resized to the specified size before EasyLocate processes them.
$\square \quad$ The lower the image size, the faster EasyLocate is.
$\square$ EasyLocate works best with objects equal to or bigger than $16 \times 16$ pixels.

In Deep Learning Studio:
$\square \quad$ Use the Width and Height controls to change the size of the images.
$\square$ Uncheck Keep aspect ratio if you want to control the width and height independently of each other.
$\square$ By default, the width and height are set to the size of the images in the dataset. or, when they are bigger than 500000 pixels, to the maximum possible size so that the aspect ratio of the image is kept and it contains at most 500000 pixels.
$\square$ A warning is displayed when the selected size makes the ground truth objects smaller than $16 \times 16$ pixels.

```
Width: 450|px (scale: 23.3%) :- i)
Height: 282px (scale: 23.3%)
```

    Keep aspect ratio
    Warning: at this resolution, you have objects whose width and/or height is
    smaller than 16 pixels.
    EasyLocate might not be able to robustly detect small objects.
    In the API:
$\square$ Use ELocator: :Width and ELocator::Height to specify the image size.

## Configuration (advanced parameters)

The EasyLocate tool has 4 advanced parameters linked to EasyLocate neural network design.

- The EasyLocate neural network works as an image pyramid where the size of the input image is halved at each level. EasyLocate attempts to detect objects using one or more pyramid levels depending on the size of the objects to detect.
- To do so, EasyLocate uses a set of typical object size, called anchors, that are assigned to pyramid levels according to their surface. Then, for each pixel and anchor of a pyramid level, EasyLocate predicts whether there is an object or not located around that pixel and whose size approximately matches the anchor.
- EasyLocate then performs a post-processing on the prediction of the neural network. Indeed, the neural network can predict the same object several times using different levels of the pyramid, different anchors or neighboring positions in the image. EasyLocate keeps only the prediction with the highest probability and removes duplicates based on the overlap between objects.

The advanced parameters are:

1. The Anchors. By default, the anchors are determined automatically from the objects in your dataset. The set of anchors must reflect the variety of object sizes that must be detected.
To check or manually edit the anchors, click on See/edit anchors to open the following dialog:


The dialog lists the current anchors and enables the following operations:

- To edit an existing anchor, double-click on its width or on its heightin the list.
- To add or remove an anchor, click on the corresponding button.
- To generate a new set of anchors, specify the number of subscales, the minimum and the maximum dimensions of the anchors and one or more aspect ratios.
The dimension of an anchor is the square root of its surface and determines the pyramid level assigned to the anchor. The number of subscales represent the number of dimensions to generate for each pyramid level. For each of those dimensions, the anchors with the specified aspect ratios are generated.

In the API:

- Use ELocator::SetPredictionAnchors and ELocator::GenerateAnchors.

2. The Maximum number of objects in an image. By default the value is 100 . A lower value can speed up the post-processing of the results.

In the API:

- Use ELocator: :MaxNumberOfObjects.

3. The Same label maximum overlap is the maximum overlap between objects with the same label. By default the value is 0.5 .

In the API:

- Use ELocator: :SameLabelMaxOverlap.

4. The Absolute maximum overlap is the maximum overlap between objects, regardless of their label. By default the value is 1 and it means that the tool can predict two objects with different labels but with the exact same bounding box.
In the API:

- Use ELocator::SameLabelMax0verlap.

The overlap between two objects is their intersection over union (IoU), defined as the ratio between the surface of the intersection of their bounding boxes and the surface of the union of their bounding boxes.

## Training

To train your tool, see "Training a Deep Learning Tool" on page 65.

## Locating Objects

## In Deep Learning Studio:

- To apply EasyLocate to new images:
$\square$ Add these images to the dataset.
$\square$ Or use the Tests and results tab.
- To visualize the predicted objects of an image:
a. Open the Results menu (ALT +R ) of the image viewer.
b. Check the Predicted objects option (CTRL + P).

- If the image has a ground truth, check the Missing ground truth object option (CTRL + G) to display missing objects. They appear with a yellow pattern drawn over it.
- In the Results tab on the right side:
- The list of detected objects shows their label, their score, whether they are matched to a ground truth object and their predicted bounding box.
- To see how close a predicted object is to a ground truth object, select the object in the list on the right side of the image.
The ground truth object is displayed on top of the predicted object with the following color code:

- To accept all the predicted objects as ground truth:
$\square$ Click on the Use prediction as ground truth button (CTRL + U).
$\square$ Note that it removes any previous ground truth object already present in the image.
- To accept a single predicted object as ground truth:
a. Right click on the object.
b. Select Accept into ground truth in the menu.


In the API

- To apply EasyLocate to an image, use ELocator: :Apply.

This method returns an object ELocatorResult.

- Use ELocatorResult::GetDetectedObjects to retrieve the predicted objects as an array of ELocatorPredictedObject.
- Use ELocatorResult: : Draw to draw all the predicted objects.
- For each predicted object, use:
$\square$ ELocatorObject::Width to get its width.
$\square$ ELocator0bject: : Height to get its height.
$\square$ ELocatorObject: : Label to get its label.
$\square$ ELocatorPredictedObject: :Probability to get its predicted probability.


## Validating the Results

The EasyLocate tool exposes 2 types of metrics. These object-based metrics quantify the performance of the tool :
$\square$ At the object level.
$\square$ At the image level. These metrics are related to the tool ability to correctly detect images without object and images with objects.

## In Deep Learning Studio:

- The metrics are available in the Dataset results tab.
- Most metrics depends on the value of the Detection threshold.

| Export results to CSV |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Results for: Full dataset |  |  |  |  |  |
| Adapting the detection rule (i) |  |  |  |  |  |
| Detection threshold: 0,930796 |  |  |  |  | - |
| Objects | Images |  |  |  |  |
| Metrics |  |  |  |  |  |
| Average preision: 0.98787 |  |  |  |  | (i) |
|  |  |  | Label weighted |  |  |
|  | Recall: | 5.3051\% |  | 95.1773\% | (i) |
|  | Precision: | 96.8254\% |  | 97.2048\% | (1) |
|  | F-Score: 0 | 0.95943 |  | 0.962456 | (1) |
| Per label metrics |  |  |  |  |  |
| Label | \# Detected | \# Correct | \# Bad | \# Not detected | Recall |
| Transi... | 177 | 163 | 14 | 2 | 98.79\% |
| Diode | 128 | 126 | 2 | 21 | 85.71\% |
| C1 | 126 | 126 | 0 | 2 | 98.44\% |
| C2 | 139 | 135 | 4 | 8 | 94.41\% |
| C3 | 123 | 121 | 2 | 1 | 99.18\% |

In the API:

- The metrics are represented by an object ESupervisedSegmenterMetrics.


## The object-based metrics

The object-based metrics are computed by matching actual, ground truth objects to detected objects. A ground truth object and a detected object are matched together if:
$\square$ They have the same label.
$\square$ Their overlap ("Intersection over Union") is higher or equal to the Same label maximum overlap parameter of the tool.
$\square$ There is no other ground truth that has a higher overlap with the detected object and there is no other detected object that has a higher overlap with the ground truth object.

The object-based metrics are:

- The Average precision (AP) is the average of the precision (proportion of detected objects that are matched to a ground truth objects) for different values of recall (true positive rate, proportion of ground truth objects that are matched to detected objects) obtained by varying the Detection threshold.
$\square$ Its value is between 0 (bad detector) and 1 (good detector).
$\square$ It is a standard metric for evaluating object detector.
- The recall, also called the "true positive rate", is the proportion of ground truth objects matched with a predicted object.
- The weighted recall is the weighted average of the recall for each label.
- The precision, also called the "positive predicted value", is the proportion of predicted objects matched with a ground truth object.
- The weighted precision is the weighted average of the precision for each label.
- The F-Score is the harmonic mean of the recall and the precision.
- The weighted F-Score is the weighted average of the F-Score for each label.
- The Per label metrics table shows various metrics of the objects of each label. The columns starting with a "\#" indicate the number of objects in the corresponding category.
$\square$ Selecting one or more cells from these columns filters the image list to show only the images that have objects falling in the corresponding categories.
$\square$ If there is no selection, all the images are listed.
$\square$ Use CTRL + Left Click to add cells to the current selection.

For example, the following selection shows the images containing either:

- A badly detected "transistor" object
- A detected (correctly or badly) "diode" object
- A correctly detected "C2" object
- An undetected ground truth "C3" object

Per label metrics

| Label | \# Detected | \# Correct | \# Bad | \# Not detected | Recall |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Transi. | 177 | 163 | 14 | 2 | 98.79\% |
| Diode | 138 | 126 | 2 | 21 | 85.71\% |
| Cl | 126 | 126 | 0 | 2 | 98.44\% |
| C2 | 139 | 138 | 4 | 8 | 94.41\% |
| C3 | 123 | 121 | 2 | 1 | 99.18\% |

## The image-based metrics



The metrics related to the correct detection of the class of the images (background / with object or good / defective in the context of defect detection) are:

- The image detection accuracy is the proportion of images correctly predicted to have objects or not.
- A Confusion matrix listing the number of images in each category.
- Selecting one or more cells of the confusion matrix filters the image list to show only the images in the corresponding categories.


## Benchmarks for EasyLocate

## Test conditions

- These numbers are only indicative and represent only the memory required for the neural network.
- Your actual memory requirements may be bigger or lower according to your GPU model.
- The GPU must have more memory than the indicated amount to work because storing images and results may require additional GPU memory and because of memory fragmentation.
- The training time is approximately twice the inference time per image. An iteration is equivalent to a loop over all the images in the dataset.
- The GPU used for these benchmarks is a NVIDIA GeForce 1080 Ti .
- The CPU used is an Intel Core i9 7900X.


## Capacity small

| Image size | Batch | Inference |  |  | Training |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | GPU Memory (MB) | GPU inference time /image | CPU inference time | GPU Memory (MB) |
| $128 \times 128$ | 1 | 58 | 6.7 ms | 78.91 ms | - |
|  | 4 | 123 | 2.39 ms | - | 265 |
|  | 16 | 453 | 1.05 ms | - | 988 |
|  | 64 | 1711 | 1 ms | - | 3506 |
| $256 \times 256$ | 1 | 123 | 7.52 ms | 375.43 ms | - |
|  | 4 | 383 | 4.49 ms | - | 893 |
|  | 16 | 1711 | 3.22 ms | - | 3720 |
|  | 64 | 6745 | 3.09 ms | - | 14651 |
| $512 \times 512$ | 1 | 383 | 23 ms | 2508 ms | - |
|  | 4 | 1429 | 13.69 ms | - | 3365 |
|  | 16 | 6745 | 11.12 ms | - | 14651 |
|  | 64 | 26878 | - | - | 53758 |

## Capacity normal

| Image size | Batch | Inference |  |  | Training |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | GPU Memory (MB) | GPU inference time /image | CPU inference time | GPU Memory (MB) |
| $128 \times 128$ | 1 | 63 | 7.2 ms | 81.55 ms | - |
|  | 4 | 132 | 2.55 ms | - | 279 |
|  | 16 | 475 | 1.13 ms | - | 1032 |
|  | 64 | 1795 | 1.04 ms | - | 3674 |
| $256 \times 256$ | 1 | 132 | 6.93 ms | 393 ms | - |
|  | 4 | 408 | 4.30 ms | - | 937 |
|  | 16 | 1795 | 3.20 ms | - | 3888 |
|  | 64 | 7074 | 3.28 ms | - | 15310 |


| Image size | Batch | Inference |  |  | Training |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | GPU Memory (MB) | GPU inference time /image | CPU inference time | GPU Memory (MB) |
| $512 \times 512$ | 1 | 405 | 24.18 ms | 2583 ms | - |
|  | 4 | 1513 | 12.5 ms | - | 3532 |
|  | 16 | 7074 | 11.24 ms | - | 15310 |
|  | 64 | 28191 | - | - | 56386 |

Capacity large

| Image size | Batch | Inference |  |  | Training |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | GPU Memory (MB) | GPU inference time /image | CPU inference time | GPU Memory (MB) |
| $128 \times 128$ | 1 | 196 | 12.04 ms | 141 ms | - |
|  | 4 | 327 | 3.65 ms | - | 726 |
|  | 16 | 893 | 1.85 ms | - | 1938 |
|  | 64 | 3201 | 1.33 ms | - | 7065 |
| $256 \times 256$ | 1 | 334 | 38 ms | 684 ms | - |
|  | 4 | 857 | 9.17 ms | - | 2159 |
|  | 16 | 3201 | 5.46 ms | - | 6699 |
|  | 64 | 12434 | - | - | 26030 |
| $512 \times 512$ | 1 | 851 | 34.6 ms | 4266 ms | - |
|  | 4 | 2952 | 22.47 ms | - | 6174 |
|  | 16 | 12434 | - | - | 26030 |
|  | 64 | 49367 | - | - | 98737 |

## 4. Code Snippets

### 4.1. Basic Types

## Loading and Saving Images

```
Functional Guide | Reference: Load, Save, SaveJpeg
```



```
// This code snippet shows how to load and save an image. //
//////////////////////////////////////////////////|/////////
// Images constructor
EImageBW8 srcImage;
EImageBW8 dstImage;
// Load an image file
srcImage.Load("mySourceImage.bmp");
// ...
// Save the destination image into a file
dstImage.Save("myDestImage.bmp");
// Save the destination image into a jpeg file
// The default compression quality is 75
dstImage.Save("myDestImage.jpg");
// Save the destination image into a jpeg file
// set the compression quality to 50
dstImage.SaveJpeg("myDestImage50.jpg", 50);
```


## Interfacing Third-Party Images

```
Functional Guide | Reference: SetImagePtr
```



```
// This code snippet shows how to link an Open eVision image //
// to an externally allocated buffer. //
```



```
// Images constructor
EImageBW8 srcImage;
// Size of the third-party image
int sizeX;
int sizeY;
//Pointer to the third-party image buffer
EBW8* imgPtr;
// ...
// Link the Open eVision image to the third-party image
// Assuming the corresponding buffer is aligned on 4 bytes
srcImage.SetImagePtr(sizeX, sizeY, imgPtr);
```


## Retrieving Pixel Values

```
Functional Guide | Reference: GetlmagePtr
```



```
// This code snippet shows the recommended method (fastest) //
// to access the pixel values in a BW8 image

\section*{EImageBW8 img;}

OEV_UINT8* pixelPtr;
OEV_UINT8* rowPtr;
OEV_UINT8 pixelValue;
OEV_UINT32 rowPitch;
int \(\mathrm{x}, \mathrm{y}\);
```

rowPtr = reinterpret_cast <0EV_UINT8*>(img.GetImagePtr());

```
rowPitch = img.GetRowPitch();
for ( \(\mathrm{y}=0 ; \mathrm{y}\) < height; \(\mathrm{y}++\) )
\{
    pixelPtr \(=\) rowPtr;
    for (x = 0; \(x\) < width; x++)
    \{
        pixelValue = *pixelPtr;
        // Add your pixel computation code here
        *pixelPtr = pixelValue;
        pixelPtr++;
    \}
    rowPtr += rowPitch;
\}

\section*{ROI Placement}

\section*{Functional Guide | Reference: Attach, SetPlacement}
```

///////////////////////////////////////////////////////////////
// This code snippet shows how to attach an ROI to an image //
// and set its placement.
//////////////////////////////////////////////////////////////
// Image constructor
EImageBW8 parentImage;
// ROI constructor
EROIBW8 myROI;
// ...
// Attach the ROI to the image
myROI.Attach(\&parentImage);
//Set the ROI position
myROI.SetPlacement(50, 50, 200, L00);

```

\section*{Vector Management}
```

Functional Guide | Reference: Empty, AddElement

```

```

// This code snippet shows how to create a vector, fill it //
// and retrieve the value of a given element. //

```

```

// EBW8Vector constructor
EBW8Vector ramp;
// Clear the vector
ramp.Empty();
// Fill the vector with increasing values
for(int i= 0; i < -28; i++)
{
ramp.AddElement((EBW8)i);
}
// Retrieve the LOth element value
EBW8 value= ramp[9];

```

\section*{Exception Management}

Functional Guide | Reference: GetPixel, What
```

//////////////////////////////|/////////////
// This code snippet shows how to manage //
// Open eVision exceptions.
////////////////////////////////////////////
try
{
// Image constructor
EImageC24 srcImage;
// ...
// Retrieve the pixel value at coordinates (56, 73)
EC24 value= srcImage.GetPixel(56, 730);
}
catch(Euresys::Open_eVision_r_r::EException exc)
{
// Retrieve the exception description
std::string error = exc.What();
}

```

\subsection*{4.2. Deep Learning Tools}

\section*{Creating a Dataset and Training a Classifier}

```

// This code snippet shows how to create a dataset, train a //
// classifier and get the best performance metrics obtained //
// during the training. //

```

```

// Creating dataset and classifier objects
EClassificationDataset dataset;
EClassificationDataset trainingDataset;
EClassificationDataset validationDataset;
EClassifier classifier;
// Adding images using a glob pattern
dataset.AddImages("*good*.png", "good");
dataset.AddImages("*defective*.png", "defective");
// Enabling data augmentation on the dataset
dataset.SetEnableDataAugmentation(true);
// Rotation of up to }9\mp@subsup{0}{}{\circ
dataset.SetMaxRotationAngle(90);
// Enabling horizontal flips
dataset.SetEnableHorizontalFlip(true);
// Splitting the dataset with 80% of images for the training dataset
// and 20% for the validation dataset
dataset.SplitDataset(trainingDataset, validationDataset, 0.8f);
// Training the classifier for 50 epochs
classifier.Train(trainingDataset, validationDataset, 50);
classifier.WaitForTrainingCompletion();
// Get the best metrics obtained on the validation dataset
EClassificationMetrics bestMetrics = classifier.GetValidationMetrics(classifier.GetBestEpoch());

```

\section*{Loading a Classifier and Classifying a New Image}

```

// This code snippet shows how load a trained classifier and //
// classify a new image. //
//////////////////////////////////////////////////////////////|
// Image and classifier constructor
EClassifier classifier;
EImageBW8 srcImage;
// String and probability for the most probable result
std::string label;
float probability;
// Load classifier and image
classifier.Load(...);
srcImage.Load(...);

```
```

// Classify image
EClassificationResult result = classifier.Classify(srcImage);
// Get the most probable label
label = result.GetBestLabel();
probability = result.GetBestProbability();

```

\section*{Using Multithreading for Classification}
```

///////////////////////////////////////////////////////////
// This code snippet shows how to parallelize the //
// classification of new images on the CPU.
// This code snippet is in C++ and requires a recent
// compiler.

```

\#include <thread>
\#define NUM_THREADS 4
void task(EasyDeepLearning::EClassifier *classifier, EImageC24 img)
\{
    // Classification of the image
    EasyDeepLearning: :EClassificationResult result = classifier->Classify(img);
    std::string label = result.GetBestLabel();
    float proba \(=\) result.GetBestProbability ();
    // Perform other actions based on the result
\}
// Vector of classifier: one per thread
std: :vector<EasyDeepLearning::EClassifier> classifiers;
classifiers.resize(NUM_THREADS);
for (int \(\mathbf{i}=0 ; \mathrm{i}<\) NUM_THREADS; \(^{\mathrm{i}++}\) )
\{
    classifiers[i].Load("classifier.ecl");
\}
// Our thread pool
std::vector<std::thread> threads;
threads.resize(NUM_THREADS);
// The next thread to use
int threadToUse \(=0\);
bool hasImage = true;
while (hasImage)
\{
    EImageC24 image;
    // Load or set the data pointer of the image
    ...
    // Check that the threads has done its previous work
    if (threads[threadToUse].joinable())
    \{
        threads[threadToUse].join();
    \}
    // Launch a new thread
    threads[threadToUse] = std::thread(task, \&classifiers[threadToUse], image);
    threadToUse \(=(\) threadToUse \(+\boldsymbol{-}) \%\) NUM_THREADS;
```

// Check that we still have an image to process and change the status
// of "hasImage" if necessary.
}
// Make sure that all threads are finished
for (int i = 0; i < NUM_THREADS; i++)
{
if (threads[i].joinable())
threads[i].join();
}

```

\section*{Loading an Unsupervised Segmenter and Segmenting an Image}
```

///////////////////////////////////////////////////////////////
// This code snippet shows how to load a trained
// unsupervised segmenter and how to segment a new image.
|||||||||||||||||||||||||||||||||||||||||||||||
// Image
EImageBW8 image;
image.Load(...) ;
// Segmenter
EUnsupervisedSegmenter segmenter;
segmenter.Load(...);
// Apply the segmenter on the image
EUnsupervisedSegmenterResult r = segmenter.Apply(image);
// Retrieve the segmentation map
EImageBW8 segmentationMap = r.GetSegmentationMap();

```
```

